



TOYO LED ELECTRONICS LIMITED

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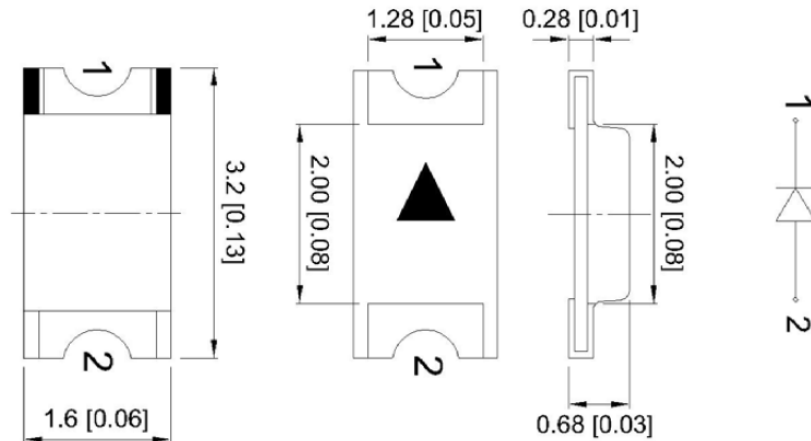


P/N: TY-A1206UR1-1

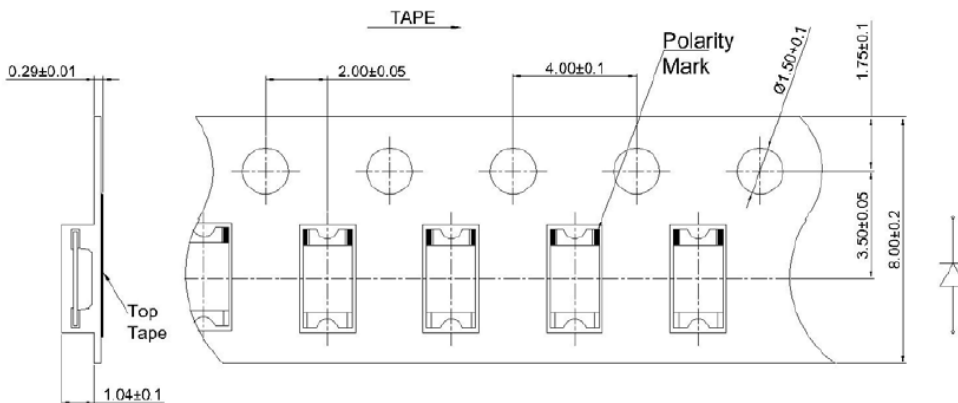
1206 Package 3.2*1.6mm Surface Mount LEDs Series

PACKAGE DIMENSION

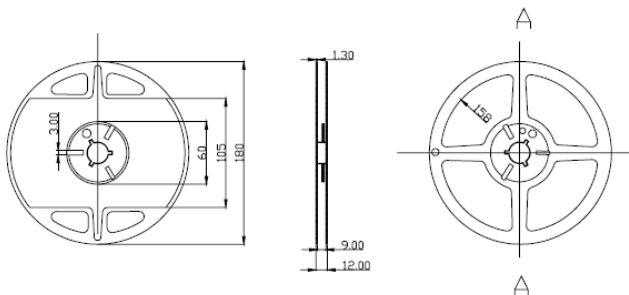
✧ Package Dimensions of Device



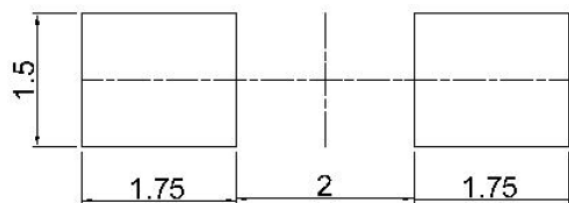
✧ Tape Specification: 3,000pcs per reel



✧ Package Dimensions of Reel



✧ Recommended Soldering Pad Dimensions



NOTES:

1. All dimensions are in millimeter(inch);
2. Tolerance is $\pm 0.2\text{mm}$ (0.008") especially other specified;
3. Specifications are subject to change without notice.



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1206 Package 3.2*1.6mm Surface Mount LEDs Series

✧ Features

- 3.2mm x 1.6mm SMT LED, 0.68mm thickness.
- Low power consumption.
- Wide viewing angle.
- Ideal for backlight and indicator.
- Various colors and lens types available.
- Dice materials: **AllnGaP**.
- Emitted color: **Red**.
- Lens color: **Water Clear**.

✧ Description

The Red source color devices are made with AllnGaP substrate Light Emitting Diode.

✧ Absolute Maximum Ratings(Ta=25C°)

Item	Symbol	Maximum	Unit
Power Dissipation	P _D	65	mW
Continuous Forward Current	I _{Fmax}	30	mA
Peak Forward Current (1/10 Duty Cycle 0.1ms Pulse Width)	I _{FP}	160	mA
Reverse Voltage	V _R	5	V
Operating Temperature Range	Topr	-40 to +85	°C
Storage Temperature Range	Tstg	-40 to +85	°C

✧ Electrical / Optical Characteristics(Ta=25C°)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V _F	I _F =20mA	1.60	1.90	2.10	V
Luminous Intensity	I _v	I _F =20mA	125	200	--	mcd
Peak Emission Wavelength	λ _P	I _F =20mA	--	640	--	nm
Dominant Wavelength	λ _D	I _F =20mA	618	621	--	nm
Viewing Angle	2θ _{1/2}	I _F =20mA	--	120	--	deg
Capacitance	C	V _F =0V; f=1MHz	--	15	--	pF
Reverse Current	I _R	V _R =5V	--	5	10	uA

Note:

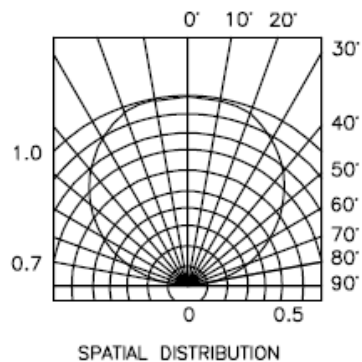
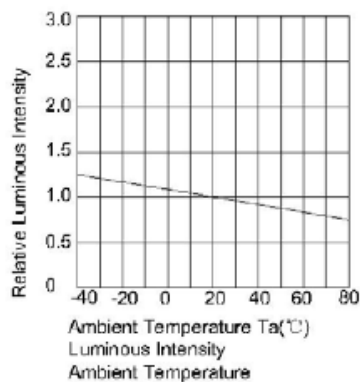
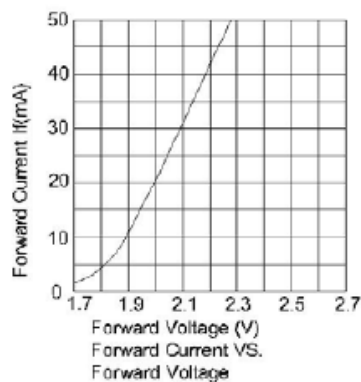
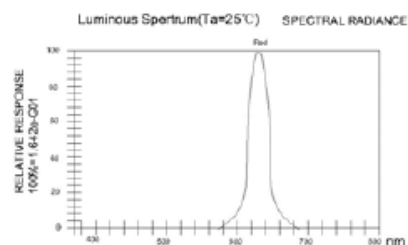
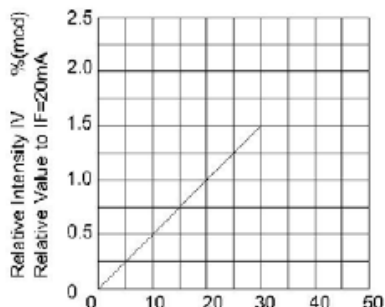
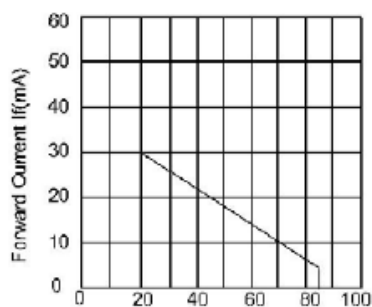
1. θ_{1/2} is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
2. The above luminous intensity measurement allowance tolerance ±10%.



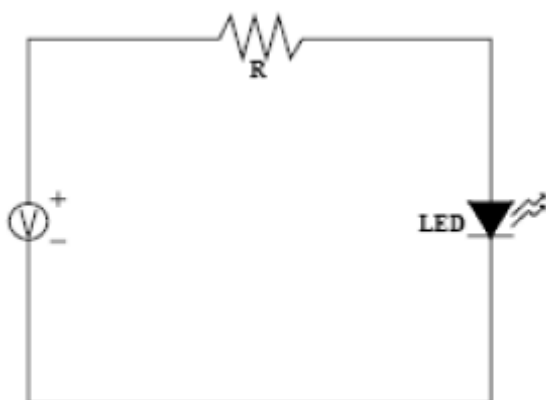
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✧ Typical Electro-Optical Characteristics Curves



✧ Test Circuit





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✧ Reliability Test Items And Condifitions

NO.	Item	Test Condition	Test Hr/cycle/time	Sample Q"ty	Ac/Re
1	Reflow	TEMP:260°C±5°C; Min. 5sec	6 min	22pcs	0/1
2	Temperature Cycle	H: +100°C 15mins to (5mins) L: -40°C 15mins	300 cycles	22pcs	0/1
3	Thermal Shock	H: +100°C 15mins to (10sec) L: -10°C 15mins	300 cycles	22pcs	0/1
4	High Temperature Storage	TEMP: +100°C	1000 hrs	22pcs	0/1
5	Low Temperature Storage	TEMP: -40°C	1000 hrs	22pcs	0/1
6	DC Operating Life	IF=20mA	1000 hrs	22pcs	0/1
7	High Temperature	85°C	1000 hrs	22pcs	0/1
8	High Humidity	85%R.H.	1000 hrs	22pcs	0/1

SMT Reflow Soldering Instructions

Number of reflow process shall be less than 2 times and cooling process to normal temperature is required between first and second soldering process.

