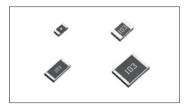


# High Voltage Resistance Chip Resistors

KTR Series Datasheet

#### Features

- 1) Twice the rated voltage of conventional products..
- 2) Perfect for use in high voltage circuit. (Camera Flash circuit, etc)
- 3) ROHM resistors have obtained ISO9001 / ISO / TS16949 certification.
- 4) Corresponds to AEC-Q200. (KTR18)

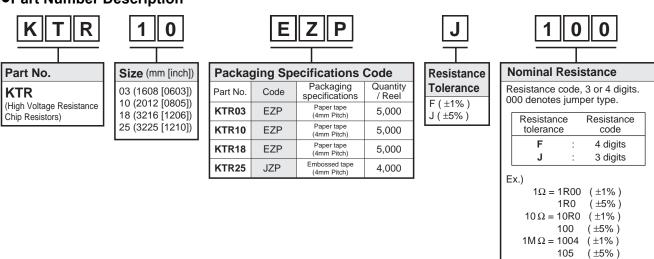


## Products List

Part No.	Si (mm)	ze (inch)	Rated Power (70°C) (W)	Limiting Element Voltage (V)	Temperature Coefficient (ppm / °C)	Resistance Tolerance (%)	Resistance Range	Operating Temperature Range (°C)	Automotive Grade Available
LETTO	4000	0000	0.4	350	±200	J(±5%)	1 $\Omega$ to 10M $\Omega$ (E24 Series)		VEO
KTR03	1608 0603 0.1		350	±100	F(±1%)	1Ω to 10MΩ (E24,96 Series)		YES	
KTD40	0040	0005	0.405	400	±200	J(±5%)	1Ω to 30MΩ (E24 Series)		VEC
KTR10	2012 0805 0.125	0.125	0.125 400	±100	F(±1%)	1 $\Omega$ to 10M $\Omega$ (E24,96 Series)	-55 to +155	YES	
KTD40	0040	4000	0.05	500	±200	J(±5%)	1Ω to 15MΩ (E24 Series)	-55 (0 +155	YES
KTR18	3216	1206	0.25	500	±100	F(±1%)	1 $\Omega$ to 10M $\Omega$ (E24,96 Series)		123
KTDOF	2225 1210 000		600	±200	J(±5%)	1 $\Omega$ to 10M $\Omega$ (E24 Series)		VES	
KIR25	KTR25 3225 1210 0.33		210 0.33 600		±100	F(±1%)	1 $\Omega$ to 10M $\Omega$ (E24,96 Series)		YES

<sup>\*</sup>E24 : Standard products, E96 : Custom products.

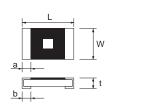
## ●Part Number Description

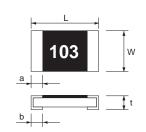


## ●Chip Resistor Dimensions and Markings

## ■ KTR03

## ■ KTR10 / 18 / 25





<Marking method>

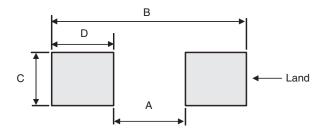
There are three or four digits used for the calculation number according to IEC code and "R"is used for the decimal point.

(Unit: mm)

	(One : min)							
Part No.	(mm)	(inch)	L	W	t	а	b	Marking existence
KTR03	1608	0603	1.6±0.1	0.8±0.1	0.45±0.1	0.3±0.2	0.3±0.2	No *
KTR10	2012	0805	2.0±0.1	1.25±0.1	0.55±0.1	0.3±0.2	0.4±0.2	Yes
KTR18	3216	1206	3.2±0.15	1.6±0.15	0.55±0.1	0.3±0.25	0.5±0.25	Yes
KTR25	3225	1210	3.2±0.15	2.5±0.15	0.55±0.1	0.3±0.25	0.5±0.25	Yes

\*Only with square mark

## •Land pattern Example



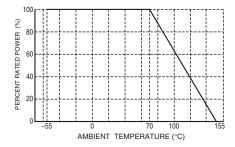
(Unit : mm)

Dimensions Part No.	А	В	С	D
KTR03	1.0	2.0	0.8	0.5
KTR10	1.2	2.6	1.15	0.7
KTR18	2.2	4.0	1.5	0.9
KTR25	2.2	4.0	2.3	0.9

## Derating Curve

When the ambient temperature exceeds 70°C, power dissipation must be adjusted according to the derating curves below.

#### ■ KTR03 / 10 / 18 / 25



## Characteristics

Test Items	Guaranteed Value	Test Conditions		
rest items	Resistor Type	Test Conditions		
Resistance	See P.1	20°C		
Variation of resistance with temperature	See P.1	Measurement : +20 / -55 / +20 / +125°C		
Overload	± (2.0%+0.1Ω)	Test voltage is the smaller one of ① or ② ① Rated voltage (current) ×2.5, 2s. ② Maximum overload voltage ※		
Solderability	A new uniform coating of minimum of 95% of the surface being immersed and no soldering damage.	Rosin·Ethanol : 25% (Weight) Soldering condition : 245±5°C Duration of immersion : 2.0±0.5s		
Resistance to soldering heat	$\pm$ (1.0%+0.05 $\!\Omega)$ No remarkable abnormality on the appearance.	Soldering condition : 260±5°C Duration of immersion : 10±1s		
Rapid change of temperature	± (1.0%+0.05Ω)	Test temp. : -55°C to +125°C 5cycle		
Damp heat, steady state	± (3.0%+0.1Ω)	40°C, 93%RH (Relative Humidity) Test time: 1,000h to 1,048h		
Endurance at 70°C	± (3.0%+0.1Ω)	70°C Rated voltage (current) 1.5h: ON – 0.5h: OFF Test time: 1,000h to 1,048h		
Endurance	± (3.0%+0.1Ω)	155°C Test time : 1,000h to 1,048h		
Resistance to solvent	± (1.0%+0.05Ω)	23±5°C, Immersion cleaning, 5±0.5min Solvent : 2-propanol		
Bend strength of the end face plating	$\pm$ (1.0%+0.05 $\Omega$ ) Without mechanical damage such as breaks.	-		

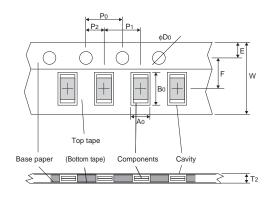
Maximum overload voltage (Test voltage)

		J (	
KTR03	KTR10	KTR18	KTR25
500V	800V	1000V	1200V

Compliance Standard(s) : IEC60115-8 JISC 5201-8

## ●Tape Dimensions

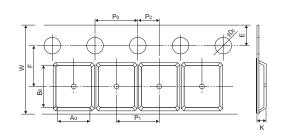
## ■ Paper Tape



					(Unit : mm)
Part No.	W	F	Е	Ao	B0
KTR03	8.0±0.3	3.5±0.05	1.75±0.1	1.1±0.1	1.9±0.1
KTR10	8.0±0.3	3.5±0.05	1.75±0.1	1.65 <sup>+0.2</sup> <sub>-0.1</sub>	2.4 <sup>+0.2</sup> <sub>-0.1</sub>
KTR18	8.0±0.3	3.5±0.05	1.75±0.1	1.95 <sup>+0.1</sup> <sub>-0.05</sub>	3.5 <sup>+0.15</sup> <sub>-0.05</sub>

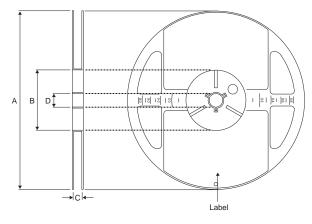
Part No.	D0	P0	P1	P2	T2
KTR03	φ1.5 <sup>+0.1</sup> <sub>0</sub>	4.0±0.1	4.0±0.1	2.0±0.05	Max 1.1
KTR10	φ1.5 <sup>+0.1</sup> <sub>0</sub>	4.0±0.1	4.0±0.1	2.0±0.05	Max 1.1
KTR18	φ1.5 <sup>+0.1</sup> 0	4.0±0.1	4.0±0.1	2.0±0.05	Max 1.1

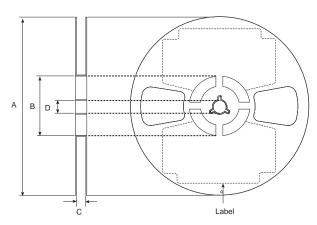
## ■ Embossed Tape



					(Unit : mm)
Part No.	W	F	Е	Ao	B0
	8.0±0.3	3.5±0.05	1.75±0.1	3.0±0.1	3.5±0.1
KTR25	D0	Po	P1	P2	K
	φ1.5 <sup>+0.1</sup> 0	4.0±0.1	4.0±0.1	2.0±0.05	Max 1.1

## •Reel Dimensions





ACCORDING TO EIAJ ET-7200B

ACCORDING TO EIAJ ET-7200B (RRV)

				(Unit : mm)
Part No.	А	В	С	D
KTR03				
KTR10	.400 0	φ60 <sup>+1.0</sup>	9 +1.0	140100
KTR18	φ180 <sup>0</sup> -1.5	φου 0	9 0	φ13±0.2
KTR25				

## Notes

- 1) The information contained herein is subject to change without notice.
- Before you use our Products, please contact our sales representative and verify the latest specifications:
- 3) Although ROHM is continuously working to improve product reliability and quality, semiconductors can break down and malfunction due to various factors. Therefore, in order to prevent personal injury or fire arising from failure, please take safety measures such as complying with the derating characteristics, implementing redundant and fire prevention designs, and utilizing backups and fail-safe procedures. ROHM shall have no responsibility for any damages arising out of the use of our Poducts beyond the rating specified by ROHM
- 4) Examples of application circuits, circuit constants and any other information contained herein are provided only to illustrate the standard usage and operations of the Products. The peripheral conditions must be taken into account when designing circuits for mass production.
- 5) The technical information specified herein is intended only to show the typical functions of and examples of application circuits for the Products. ROHM does not grant you, explicitly or implicitly, any license to use or exercise intellectual property or other rights held by ROHM or any other parties. ROHM shall have no responsibility whatsoever for any dispute arising out of the use of such technical information.
- 6) The Products are intended for use in general electronic equipment (i.e. AV/OA devices, communication, consumer systems, gaming/entertainment sets) as well as the applications indicated in this document.
- 7) The Products specified in this document are not designed to be radiation tolerant.
- 8) For use of our Products in applications requiring a high degree of reliability (as exemplified below), please contact and consult with a ROHM representative: transportation equipment (i.e. cars, ships, trains), primary communication equipment, traffic lights, fire/crime prevention, safety equipment, medical systems, servers, solar cells, and power transmission systems.
- 9) Do not use our Products in applications requiring extremely high reliability, such as aerospace equipment, nuclear power control systems, and submarine repeaters.
- 10) ROHM shall have no responsibility for any damages or injury arising from non-compliance with the recommended usage conditions and specifications contained herein.
- 11) ROHM has used reasonable care to ensur the accuracy of the information contained in this document. However, ROHM does not warrants that such information is error-free, and ROHM shall have no responsibility for any damages arising from any inaccuracy or misprint of such information.
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## **FAQ**

- 1. Should the power dissipation value be considered a 'peak' or 'effective' value?
- 2. Where are the resistors manufactured?
- 3. What is ROHM's definition of the ambient temperature in the derating curves?
- 4. How is the failure rate of chip resistors calculated?
- 5. What is the structure of the chip resistor electrodes and how are they plated?
- 6. What are the results of whisker studies?
- 7. What is the resistance value of 'jumper' chip resistors?
- 8. What are the recommended soldering conditions for chip resistors?
- 9. How do you calculate the pulse current limit for chip resistors?

#### 1. Should the power dissipation value be considered a 'peak' or 'effective' value?

Consider this the 'effective' value when used with commercial frequencies (50Hz/60Hz in Japan) and 'peak' value otherwise.

#### 2. Where are the resistors manufactured?

We have 3 manufacturing facilities in Asia: Philippines (Manila), Thailand (Bangkok) and China.

## 3. What is ROHM's definition of the ambient temperature in the derating curves?

ROHM defines the ambient temperature as the temperature surrounding a an isolated (unconnected) resistor based on a number of factors. For reference, we list the following excerpts from JIS (Japanese Industrial Standards) defining ambient temperature (similar to IEC 68-3-1 and 68-3-1A). [Source: JIS Handbook 'Electronic Test Methods: JIS C 0010 Environmental Test, Part 1 – General and Guidance (IEC60068-1:88)].

- 4.6 Ambient temperature: Temperature of the air defined for the two following cases. Note: In applying these definitions, quidance should be sought from JIS C 0000/IEC 68-3-1 and its supplement 68-3-1A.
- 4.6.1 Non-heat-dissipating specimens: Temperature of the air surrounding the specimen.
- 4.6.2 Heat-dissipating specimens: Temperature of the air in free air conditions at such is neglibible.

Note: In practice, the ambient temperature is taken as the average of temperature measured at a number of points in a horizontal plane situated between 0mm and 50mm below the specimen at half the distance between the specimen and the wall of the chamber or at 1m distance from the specimen, whichever is less. Suitable precautions should be taken to avoide heat radiation affecting these measurements.

: unquote

JIS C 0095 Background Information, Section One - Cold and Dry Heat Tests

1.4 Ambient temperature Users of components and equipments, particularly equipments, require to know the maximum and minimum values of ambient temperature between which the item will operate and these should be specific for the purpose of testing. Certain difficulties arise here due to the fact that heat transfer is connected with temperature gradients and that therefore the temperature of the medium surrouding device is necessarily varying in space. Consequently, the "ambient temperature" of the surrouding atmosphere shall be specially defined.

: unquote

## 4. How is the failure rate of chip resistors calculated?

According to MIL standards established by the Pentagon in the US, chip resistors are in the RM class, meaning the failure rate is calculated by the following formula:

$$\lambda_{P} = \lambda_{b} \times \lambda_{T} \times \lambda_{P} \times \lambda_{S} \times \lambda_{Q} \times \lambda_{E}$$

The unit being the 'number of failures every 10<sup>6</sup> hours' (114 years). The parameters are denoted as follows:

- $\lambda_h$  Basic failure rate
- $\lambda_T$  Temperature factor
- $\lambda_{\text{P}}$  Electric Power factor
- $\lambda_S$  Electric Power stress factor
- $\lambda_Q$  Quality factor
- $\lambda_{\text{E}}$  Environmental factor

Resistors - FAQ Datasheet

The following values should be applied:

 $\lambda_b = \phantom{-}0.0037$ 

 $\lambda_Q = 3.0$ 

 $\lambda_E=\phantom{0}1.0$ 

Each value for  $\lambda_t$ ,  $\lambda_p$ , and  $\lambda_s$  can be obtained from the MIL standard table. Effectively  $\lambda_p = \lambda_b$ , so the basic failure rate can be calculated based on each package type. MTBF (Mean Time Between Failures) can be determined by calculating the reciprocal of the failure rate: 1 /  $\lambda$ 

#### 5. What is the structure of the chip resistor electrodes and how are they plated?

Rectangular chip resistors possess two electrodes consisting of three layers over a ceramic substrate (alumina). The bottom layer is a silver-based thick film material, the middle is composed of nickel, and the top layer is tin. Please note that all ROHM chip resistors are lead-free.

## 6. What are the results of whisker studies?

ROHM performs 3 types of tests:

- 1. Temperature cycling (3000 cycles, -30°C / +80°C)
- 2. High temperature / High humidity (60°C, 80%RH, 2000hrs)
- 3. Storage at room temperature for 3000hrs

The surface is then verified using a scanning electron microscope. Whiskers must be less than 0.1mm in length.

## 7. What is the resistance value of 'jumper' chip resistors?

Ideally jumper resistors have no resistance. However, every conductive element possesses a certain level of resistance. ROHM's jumper resistors normally have a resistance less than  $50m\Omega$ 

## 8. What are the recommended soldering conditions for chip resistors?

Please refer to the 'Soldering Conditions' section on our website for details. Generally, Pb-free solder paste (Sn-3Ag-0.5Cu) should be used. Flow and manual soldering is not recommended small part of our line up. However, if such methods will be used, ROHM recommends thorough testing under actual conditions before mass production.

## 9. How do you calculate the pulse current limit for chip resistors?

The pulse limit is determined from the rated current or the maximum voltage per element, regardless of pulse time. In the case of a single pulse (one time voltage pulse), reference data is available. For continuous pulse operation data can be provided upon request.



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