



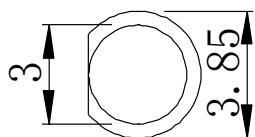
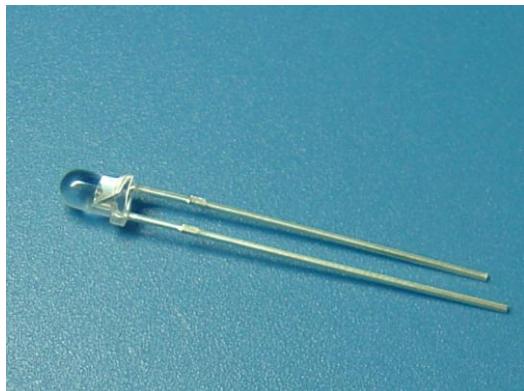
ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Features

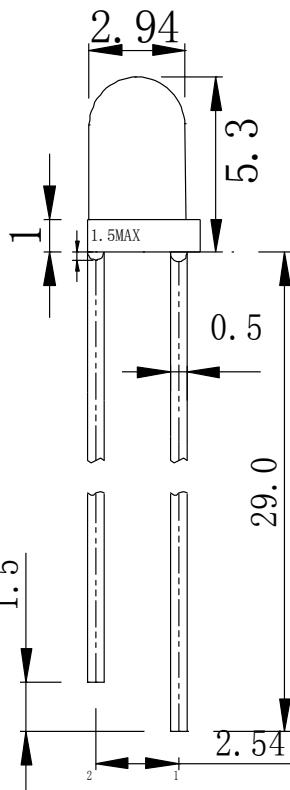
- φ 3 LAMP LED.
- LOW POWER CONSUMPTION.
- CABINED VIEWING ANGLE.
- IDEAL FOR BACKLIGHT、LIGHTING AND INDICATOR.
- PACKAGE: 1000PCS / BAG.

Package Dimensions

HL-308H256WC-MD



1: ANODE
2: CATHODE



Description

This devices are made with TS InGaN.

Tolerance Grade	Dimension Tolerance (UNIT:mm)			
	0.5~3	3~6	6~30	30~120
	±0.1	±0.2	±0.3	±0.5
Chip		Lens Color		
Material	Emitting Color	Water Clear		
InGaN	White			

■ Absolute Maximum Rating

Item	Symbol	Value	Unit
Forward Current	I _F	20	mA
Peak Forward Current*	I _{FP}	100	mA
Reverse Voltage	V _R	5	V
Power Dissipation	P _D	80	mW
Electrostatic discharge	E _{SD}	1000	V
Operation Temperature	T _{Opr}	-30~+80	°C
Storage Temperature	T _{Stg}	-30~+80	°C
Lead Soldering Temperature*	T _{Sol}	Max. 260°C for 5sec Max.	

*I_{FP} Conditions: Pulse Width \leqslant 10msec

*T_{Sol} Conditions: 3mm from the base of the epoxy bulb

■ Typical Optical/ Electrical Characteristics Ta=25°C

Item	Symbol	Condition	Rank	Min.	Typ.	Max.	Unit
Luminous Intensity	I _v	I _F =20mA	Z	6370		8280	mcd
			Z1	8280		10750	mcd
			Z2	10750		14000	mcd
				2.8	3.2	3.6	V
Forward Voltage	V _F			--	25	--	deg
Viewing Angle	2θ 1/2			--	0.31	--	X: \pm 0.015
Chromaticity coordinates	X			--	0.32	--	Y: \pm 0.025
	Y			--	--	--	
Recommend Forward Current	I _F (rec)	--		--	--	20	mA
Reverse Current	I _R	V _r =5V		--	--	10	uA

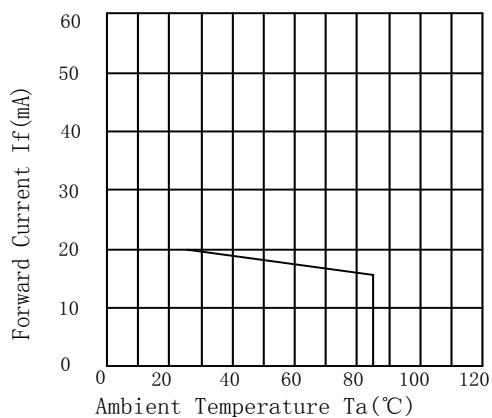
Notes:

Tolerance : VF \pm 0.1V, λ d \pm 2 nm, IV(φ V) \pm 15%, 2θ 1/2 \pm 15%

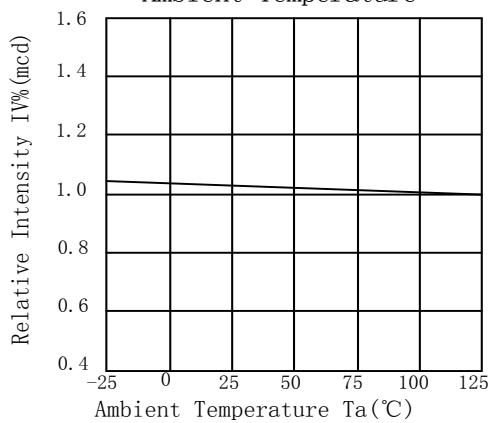
The above color coordinates measurement allowance tolerance \pm 0.003



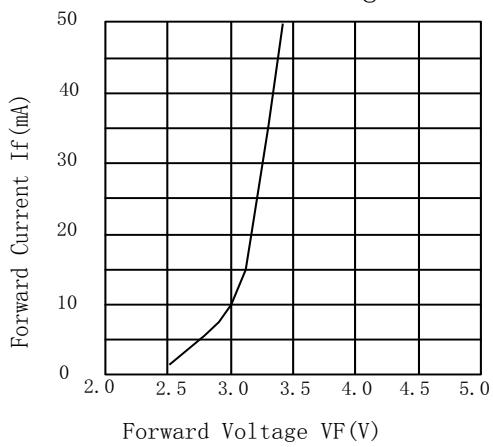
Forward Current vs.
Ambient Temperature



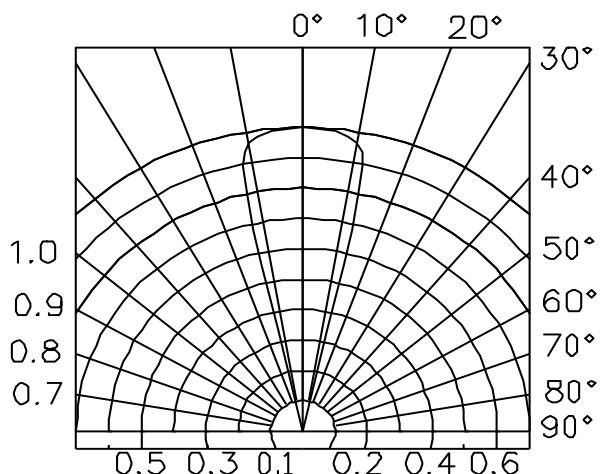
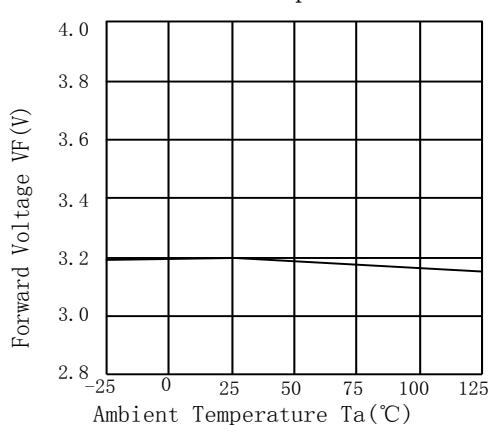
Relative Intensity vs.
Ambient Temperature

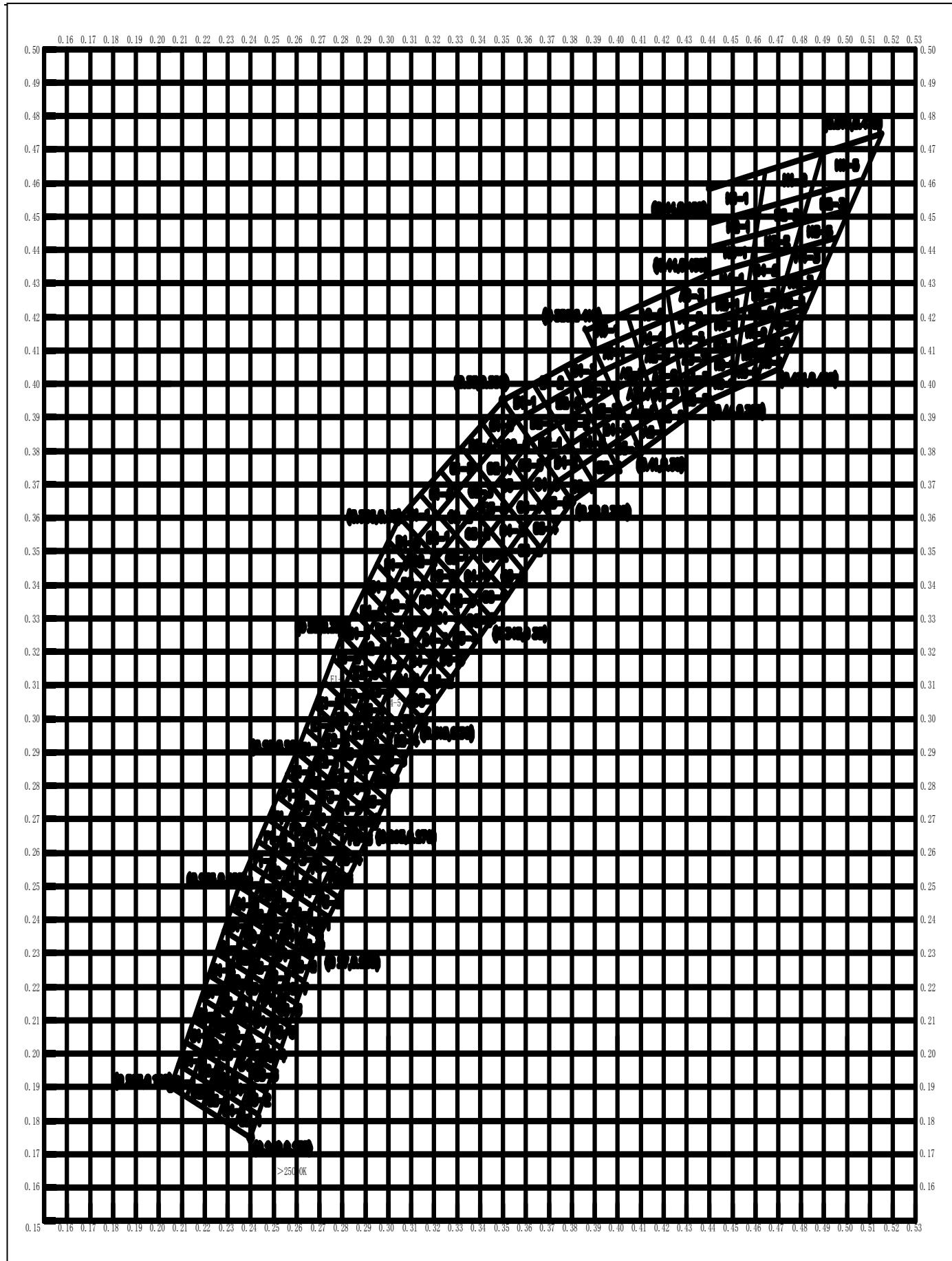


Forward Current vs.
Forward Voltage



Forward Voltage vs.
Ambient Temperature





Soldering:

1. Manual Of Soldering

The temperature of the iron tip should not be higher than 300°C and Soldering within 3 seconds per solder-land is to be observed.

2. DIP soldering (Wave Soldering):

Preheating: 120°C ~150°C, within 120~180 sec.

Operation heating: 245°C ±5°C within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching).

