INTERFACE BOARDS FOR

FTP-627/637DCL/ DSL SERIES

■ INTERFACE

1. Centronics interface

(1) Connector (CN1)

Connector part number : BM30B-SRDS-G-TFC (JST) or equivalent
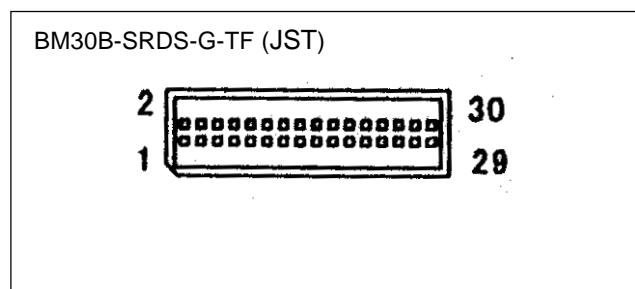Mating connector part number : SHDR-30V-S-B (JST) or equivalent
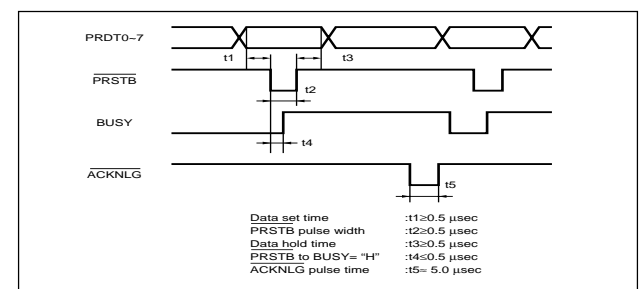
(2) Connector pin assignment

No.	Signal	I/O	Contents	No.	Signal	I/O	Contents
1	$\overline{PRSTB}$	I	Data strobe	2	PRSTB-RET	—	Connected to logic GND
3	PRDT0	I	Data 0	4	PRDT0-RET	—	Connected to logic GND
5	PRDT1	I	Data 1	6	PRDT1-RET	—	Connected to logic GND
7	PRDT2	I	Data 2	8	PRDT2-RET	—	Connected to logic GND
9	PRDT3	I	Data 3	10	PRDT3-RET	—	Connected to logic GND
11	PRDT4	I	Data 4	12	PRDT4-RET	—	Connected to logic GND
13	PRDT5	I	Data 5	14	PRDT5-RET	—	Connected to logic GND
15	PRDT6	I	Data 6	16	PRDT6-RET	—	Connected to logic GND
17	PRDT7	I	Data 7	18	PRDT7-RET	—	Connected to logic GND
19	$\overline{ACKNLG}$	O	Data input acknowledge	20	$\overline{ACKNLG}$-RET	—	Connected to logic GND
21	BUSY	O	Busy	22	BUSY-RET	—	Connected to logic GND
23	RINF2	O	Printer status 2	24	INPRM-RET	—	Connected to logic GND
25	$\overline{SLCTIN}$	I	Printer select	26	$\overline{INPRM}$	I	Reset
27	RINF1	O	Printer status 1	28	RINF3	O	Printer status 3
29	$\overline{ATF}$	I	Paper feed request	30	GND	—	Logic GND

Notes: • Symbol "——" means a negative logic signal.
• "–RET" signal is a return signal of the twisted pair cable.
• "I" or "O" means a signal direction from the interface board side.

(3) Connector pin number

BM30B-SRDS-G-TF (JST)

(4) Data input signal timing

Data set time :t1≥0.5 μsec
PRSTB pulse width :t2≥0.5 μsec
Data hold time :t3≥0.5 μsec
$\overline{PRSTB}$ to BUSY= "H" :t4≤0.5 μsec
ACKNLG pulse time :t5= 5.0 μsec

(5) Printer status signals

	Error status	RINF1	RINF2	RINF3
1.	Paper out	Low	High	Low
2.	Paper near end	High	High	Low
3.	Head up	High	Low	Low
4.	Head temperature abnormality	High	Low	High
5.	Head voltage abnormality	Low	High	High
6.	Hardware abnormality	High	High	High
7.	Mark detection abnormality	Low	Low	Low
8.	Normal	Low	Low	High

2. RS-232C

(1) Connector (CN2)

Connector part number　　　　　　 :　B8B-ZR-SM3A　(J.S.T.) or equivalent
Mating connector part number　:　ZHR-8 (J.S.T.) or equivalent

(2) Connector pin assignment

No.	Signal	I/O	Contents No.	No.	Signal	I/O	Contents No.
1	RD	I	Receive data	2	TD	O	Transmission data
3	DTR	O	Data terminal ready	4	GND	-	Signal ground
5	DSR	I	Data set ready	6	SLCTIN	I	Printer select
7	INPRM	I	Reset	8	AFT	I	Paper feed request

Notes:
- Symbol "──" means a negative logic signal.
- "I" or "O" means a signal direction from the interface board side.

■ CONNECTOR PIN ASSIGNMENT OF MECHANISM (FPC)

1. Thermal Head (CN 3)

Part number : 52610-3090 Molex or equivalent

FTP-627MCL103 PIN ASSIGNMENT

No	Signal	I/O	Contents
1	PHK	—	LED
2	VSEN	—	Ground power supply for paper sensor
3	PHE	O	Paper out detection signal
4	SW	—	Platen open detection signal
5	SW	—	Platen open detection signal
6	VH	—	Power supply for thermal head
7	VH	—	
8	VH	—	
9	DI	I	Print data in signal
10	STB3	O	Print enable 3
11	VDD	—	Power for thermal head
12	TM	I	Thermistor
13	GND	—	Ground power supply for thermal head
14	GND	—	
15	GND	—	
16	GND	—	
17	GND	—	
18	GND	—	
19	STB1	O	Print enable 1
20	STB2	O	Print enable 2
21	LAT	O	Print data latch signal
22	CLK	O	Clock signal
23	NC	—	Not connected
24	VH	—	Power supply for thermal head
25	VH	—	
26	VH	—	
27	MT/A̅	I	Stepping motor excitation signal
28	MT/A	I	
29	MT/B̅	I	
30	MT/B	I	

FTP-637MCL103 PIN ASSIGNMENT

see table below

No	Signal	I/O	Contents
11	STB4	-	Print enable 4
12	VDD	I	Power for logic
19	TM	O	Thermistor
20	STB1	O	Print enable 1
21	STB2	O	Print enable 2
22	LAT	O	Print data latch
23	CLK	I	Clock signal

■ INTERFACE BOARD CONNECTOR PIN ASSIGNMENT

1. Connector for cutter (CN5)

Part number : B4B-PH-SM3-TB (J.S.T) or equivalent (board side)

No.	Signal	I/O	Contents No.	No.	Signal	I/O	Contents No.
1	CHP	I	Cutter home position signal	2	GND (+5V)	-	Ground of logic power
3	MT+	-	Cutter motor drive signal	4	MT-		Cutter motor drive signal

2. Connector for logic power supply (CN6)

Part number : S3B-PH-SM3-TB (J.S.T) or equivalent (board side)

No.	Signal	I/O	Contents No.	No.	Signal	I/O	Contents No.
1	+5V	-	Power supply for logic	2	NC	-	No connection
3	GND	-	Ground				

3. Connector for power supply for head/motor (CN7)

Part number : S6B-XH-SM3-TB (J.S.T) or equivalent (board side)

No.	Signal	I/O	Contents No.	No.	Signal	I/O	Contents No.
1	+24V	-	Power supply for head	2	+24V	-	Power supply for head
3	+24V	-	Power supply for head	4	GND	-	Ground
5	GND	-	Ground	6	GND	-	Ground

4. Connector for paper near-end sensor detection (CN8)

Part number : B2B-PH-SM3-TB (J.S.T) or equivalent (board side)

No.	Signal	I/O	Contents No.	No.	Signal	I/O	Contents No.
1	+5V	-	Power supply for logic	2	NES	I	Paper near-end detection signal

■ COMMANDS

Command	Contents
HT	Moves print position to the next tab.
LF	Line feed.
FF	Feeds forms (new page).
ESC EM+n	Setting the amount of the feeding at automatic paper feed.
ECS RS	Sets reverse printing.
ESC US	Resets reverse printing.
ESC ! + n	Sets print mode.
ESC % + n	External registration character specification/cancellation.
ESC &+y+c_1+c_2+x+d_1~d_N	Download character definition.
ESC *+m+n_1+n_2+d_1~d_N	Sets bit image mode.
ESC 2	Sets 1/6 inch line feed length.
ESC 3+n	Sets the line feed length.
ESC ? + n	External registration character deletion.
ESC @	Printer initialization.
ESC A+n	Sets the space between the line.
ESC C+n	Sets the page length by character line.
ESC D+d_1~d_N+NUL	Sets the tab position.
ESC J+n	Feeds paper in forward direction and prints.
ESC K+n	Reverse paper feed.
ESC R +n	International character specification.
ESC V+n	Right rotation 90˚.
ESC X+m+n	Setting the turning time of the motor excitation.
ESC c+1+n	Sets internal processing (including auto paper loading).
ESC d+n	Printing and n-line feeding.
ESC e	Prints and reverse feeds n-lines.
ECS s+n	Sets printing speed.
ECS t+n	Character code table selection.
ESC {+n	Sets/resets upside down printing.

Commands continued

Command	Contents
FS !+n	Kanji printing mode collective specification.
FS &	Kanji printing mode specification.
FS *+m+n_1+n_2+d_1~d_N	High speed collective image printing specified.
FS*m+n1+n2+d1~dN	Prints image data on SRAM.
FS .	Kanji printing mode cancellation.
FS 9+n	Detection function enable/disable setting.
FS C+n	Kanji code system selection.
FS E+n	Correction of impressed energy.
FS W+n	Kanji double height and width mode specification/cancellation.
GS &+m+x+y_1+y_2+d_1~d_N	Registration of image data.
GS '+m+n	Prints registered image data.
GS <	Line feeds to the next mark.
GS A+m+n	Sets the line feed length after mark detection.
GS E+n	Sets print quality.
GS V+n+m	Paper cutting (for pending cutter models only).
GS e+n+m	Sets bar code width.
GS h+n	Sets bar code height.
GS k+m+n+d_1~d_N	Selects bar code type and prints.
GS w+n	Sets bar code width magnification.
GS a+n	Setting and cancellation of auto status transmission.
FS r+n	Parameter transmission. (Serial Mode)

■ OPTIONS

1. Cables

Name		Part Number	Length (mm)
Interface Cable (between board and equipment)	For Centronics (CN1)	FTP-628Y202	500 (19.7 inches)
	For RS232C (CN2)	FTP-628Y302	500 (19.7 inches)
Power supply cable	Logic (CN6)	FTP-629Y401	300 (11.8 inches)
	Head / motor (CN7)	FTP-629Y601	

2. Paper holder

Name	Part number
Paper Flange	FTP-040HF
Paper Stand	FTP-040HS