

ELECTRONICS SOURCE CO., LTD.

RECIPIENT

SPECIFICATIONS

Customer p/n : 8928310196

Product No. : X1E000021048900

MODEL : TSX-3225

SPEC. No. : A25-411-1B

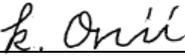
DATE : Jan. 15. 2026

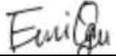
SEIKO EPSON CORPORATION

8548 Naka-minowa
Minowa-machi Kamiina-gun
Nagano-ken
399-4696 Japan

CHECKED  / TD Engineering Department Manager
Takumi Suzuki

CHECKED  / TD Engineering Department Staff
Jun Nishide

CHECKED  / MD • CS Quality Assurance Department Manager
Kenji Orii

PREPARED  / MD • CS Quality Assurance Department Staff
Emi Oguchi

SPECIFICATIONS

1. Application

- 1) This document is applicable to the crystal unit that are delivered to ELECTRONICS SOURCE CO., LTD. from Seiko Epson Corp.
- 2) This product complies with RoHS Directive.
- 3) This Product supplied (and any technical information furnished, if any) by Seiko Epson Corporation shall not be used for the development and manufacture of weapon of mass destruction or for other military purposes. Making available such products and technology to any third party who may use such products or technologies for the said purposes are also prohibited.
- 4) This product for use in general electronic applications which do not require particular quality or high reliability. Customer shall implement necessary and proper safety design and measures (including redundant design, malfunction prevention design, etc.) to ensure reliability and safety before using the products in/with customer's Equipment. Customer is solely responsible for determining if the products and respective specifications are suitable for the intended use in particular customer applications.
- 5) When products are used directly or indirectly in certain devices or applications which are connected to or affect safety of human life or property, customer shall be solely responsible for determining compatibility between the products and said Equipment.
- 6) Seiko Epson Corporation does not represent or warrant that its products will not cause a failure for any particular application, except for cases where the failure is a direct result caused by defects in materials and workmanship of this product.
If a product fails due to defects in materials and workmanship, to the maximum extent permitted by law, we will, at our sole discretion, refund or replace the affected product.

2. Product No. / Model

The product No. of this crystal unit is X1E000021048900.
The model is TSX-3225.

3. Packing

It is subject to the packing standard of Seiko Epson Corp.

4. Warranty

Defective parts which originate with us are replaced free of charge in the case of defects being found with 12 months after delivery.

5. Amendment and/or termination

Amendment and/or termination of this specification is subject to the agreement between the two parties.

6. Contents

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[1] Absolute maximum ratings

No.	Item	Symbol	Rating value			Unit	Note
			Min.	Typ.	Max.		
1	Storage temperature range	T_stg	- 40	-	+125	°C	Depends on the Environmental characteristics specifications.

[2] Operating range

No.	Item	Symbol	Rating value			Unit	Note
			Min.	Typ.	Max.		
1	Operating temperature range	T_use	- 40	-	+85	°C	
2	Level of drive	DL	1	10	200	μW	

[3] Static characteristics

No.	Item	Symbol	Value	Unit	Conditions
1	Nominal Frequency	f_nom	24	MHz	Fundamental
2	Frequency tolerance	f_tol	±10	× 10 ⁻⁶	CL = 16 pF π circuit IEC 60444-2 Ta = +25 ±3°C DL : 10 μW Not include aging
3	Motional resistance	R1	40 Max.	Ω	π circuit IEC 60444-2
4	Frequency temperature characteristics	f_tem	±20	× 10 ⁻⁶	Ta = Operating temperature range (Ref. at +25 °C ±3 °C) DL : 100 μW
5	Isolation resistance	IR	500 Min.	MΩ	DC 100 V ±15, 60 seconds Between terminal #1 and terminal #3
6	Frequency Aging	f_age	±1	× 10 ⁻⁶ /year	Ta = +25 °C ±3 °C

[4] Environmental and mechanical characteristics

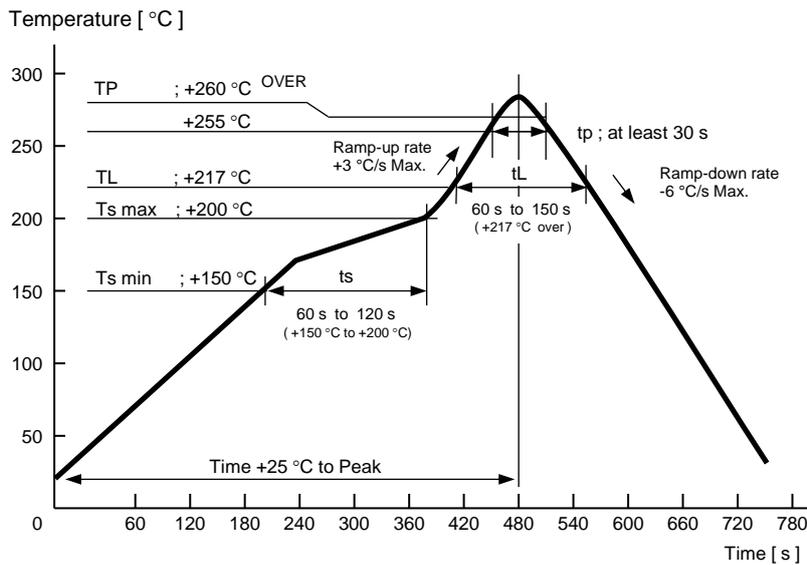
(The company evaluation condition : We evaluate it by the following examination item and examination condition.)

No.	Item	Value *1 *2		Test Conditions
		$\Delta f / f [1 \times 10^{-6}]$		
1	Shock	*3	± 2	100 g dummy Jig (Epson Standard) drop from 1 500 mm height on the Concrete 3 directions 10 times
2	Vibration	*3	± 1	10 Hz to 55 Hz amplitude 0.75 mm 55 Hz to 500 Hz acceleration 98 m/s ² 10 Hz → 500 Hz → 10 Hz 15 min./cycle 6 h (2 hours, 3 directions)
3	High temperature storage	*3	± 2	+85 °C × 1 000 h
4	Low temperature storage	*3	± 2	- 40 °C × 1 000 h
5	Temperature cycle	*3	± 2	- 40 °C ↔ + 85 °C 30 minutes at each temp. 1000 cycle
6	Temperature humidity storage	*3	± 2	+85 °C × 85 %RH × 1 000 h
7	Sealing	*3	$1 \times 10^{-9} \text{ Pa} \cdot \text{m}^3/\text{s}$ Max.	For He leak detector
8	Shear	No peeling-off at a soldered part		10 N press for 10 s ± 1 s Ref. IEC 60068-2-21
9	Pull – off	No peeling-off at a soldered part		10 N press for 10 s ± 1 s Ref. IEC 60068-2-21
10	Solderability	Terminals must be 95 % covered with fresh solder.		Dip termination into solder bath at +235 °C ± 5 °C for 5 s (Using Rosin Flux)
11	Resistance to soldering heat	± 1		For convection reflow soldering furnace (3 times) (For IPC/JEDEC J-STD-020D.1)

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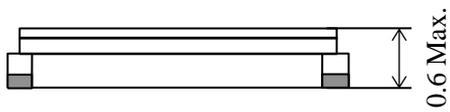
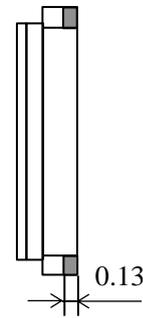
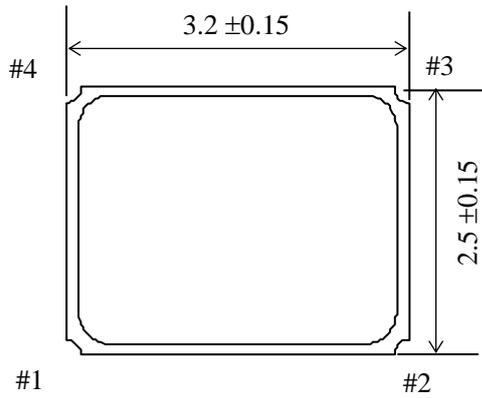
- *1 Each test done independently.
- *2 Measuring 24 h later leaving in room temperature after each test.
- *3 Item No.1 to No.7 shall be tested after following pre conditioning.
Measuring 24 h later leaving in room temperature after Pre conditioning.
Pre conditioning : Reflow 3 times
- Item No.1 to No.6, No.11 Shift motional resistance at after above tests should be less than 20 % or less than 10 Ω.

Convention reflow (follow to IPC / JEDEC J-STD-020D.1)



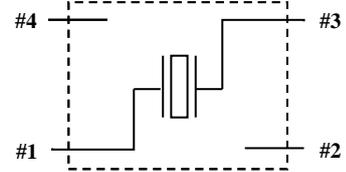
[5] Dimensions and Circuit

Dimension (Unit : mm)



Pin connection

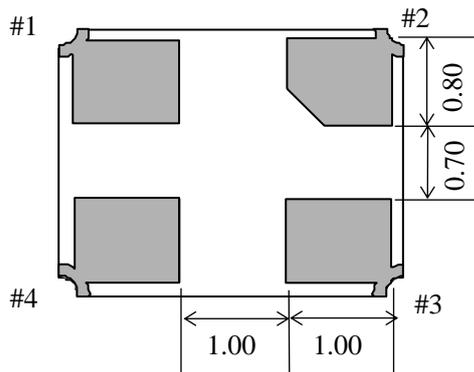
(TOP VIEW)



Terminal #1、 #3 : Xtal

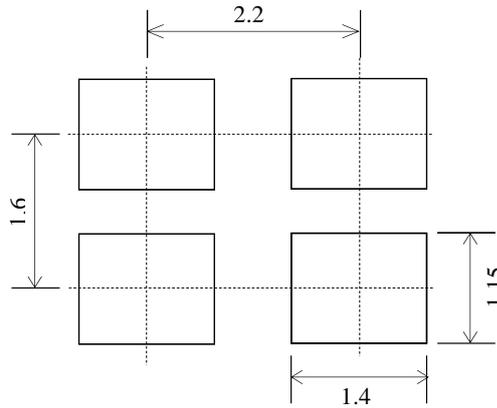
Terminal #2、 #4 : GND

Terminal treatment : Au plate

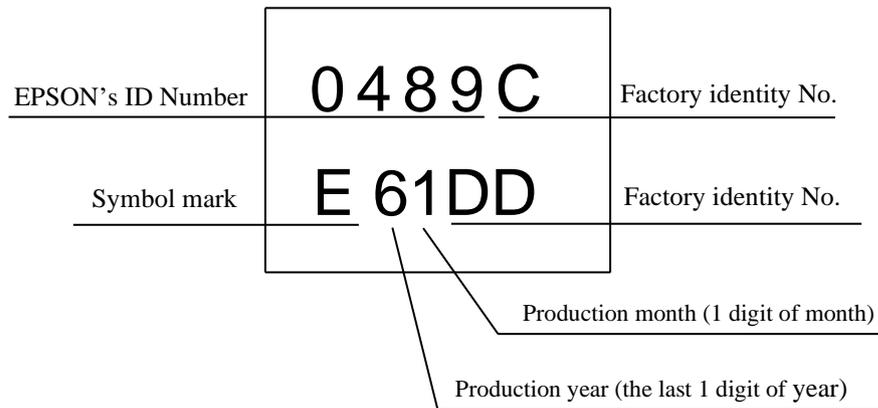


[6] Recommended soldering pattern and Marking layout

1) Recommended soldering pattern (Unit : mm)



2) Marking layout



Production month

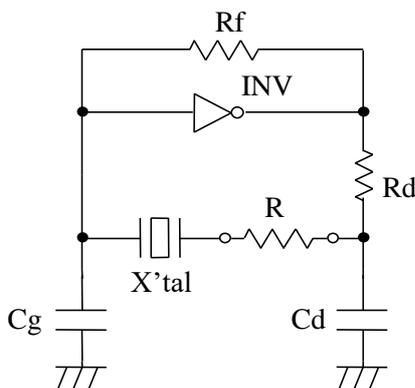
Month	1	2	3	4	5	6	7	8	9	10	11	12
Marking	1	2	3	4	5	6	7	8	9	X	Y	Z

- The above marking layout shows only marking contents and their approximate position and it is not for font, size and exact position.
- Nominal frequency is only one example.

[7] Notes

1. Max three (3) times re-flow is allowed. Its recommended to manually solder when not enough/no solder detected.
(Using soldering iron at +350 °C Max. × within 5 seconds)
2. Patterning on a board should follow our company recommended pattern.
3. Too much exciting shock or vibration may cause deterioration on damage.
The product may damage depends on the condition such as a shock in assembly machinery.
Please check your process condition in advance to minimize and maintain the shock level.
4. It is recommended to do patterning to the oscillator as short as possible. Abnormal oscillation may happened if the line is too long.
5. Condensation may occur when products are used/stored under remarkable temperature change.
6. This product may be affected to ultrasonic cleaning. It is depends on the cleaning conditions (Cleaning machine type/power/time/content/position etc.). The warranty will not cover any damage due to this type of usage. Check conditions prior to use.
7. When the substrate of oscillation become dewy, the crystal frequency is changed or stopped. Please use under without the dewfall.
8. Applying excessive excitation Drive Level to the crystal Unit may cause deterioration damage.
9. Few data or readings taken at user side may be different from our company's data. Confirmation of the different value is necessary before application.
10. To avoid malfunction, no pattern across or near the crystal is allowed.
11. Start up time of oscillation may be increased or no oscillation may occur unless adequate negative resistance is allocated in the oscillation circuit In order to avoid this, please provide enough negative resistance to the circuit design.

How to check the negative resistance



- (1) Connect the resistor(R) to the circuit in series with the crystal Unit.
- (2) Adjust R so that oscillation can start (or stop).
- (3) Measure R when oscillation just start (or stop) in above (2).
- (4) Get the negative resistance
 $-R=R+CI$ value.
- (5) Recommended -R
 $[-R] > CI \times 5$

12. Please refer to packing specification for the storage method and packing standard.