



Product Specification

Part Name: 10.1 inch TFT Display Module(IPS)

Customer Part ID:

Topovision Part ID: TVT1010D10F-CP

Ver: A

| |
|-------------|
| Customer: |
| Approved by |

| |
|---------------------------------------|
| From: Topovision Technology Co., Ltd. |
| Approved by |

Notes:

1. Please contact Topovision Technology Co., Ltd. before assigning your product based on this module specification
2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by Topovision Technology Co., Ltd. for any intellectual property claims or other problems that may result from application based on the module described herein.

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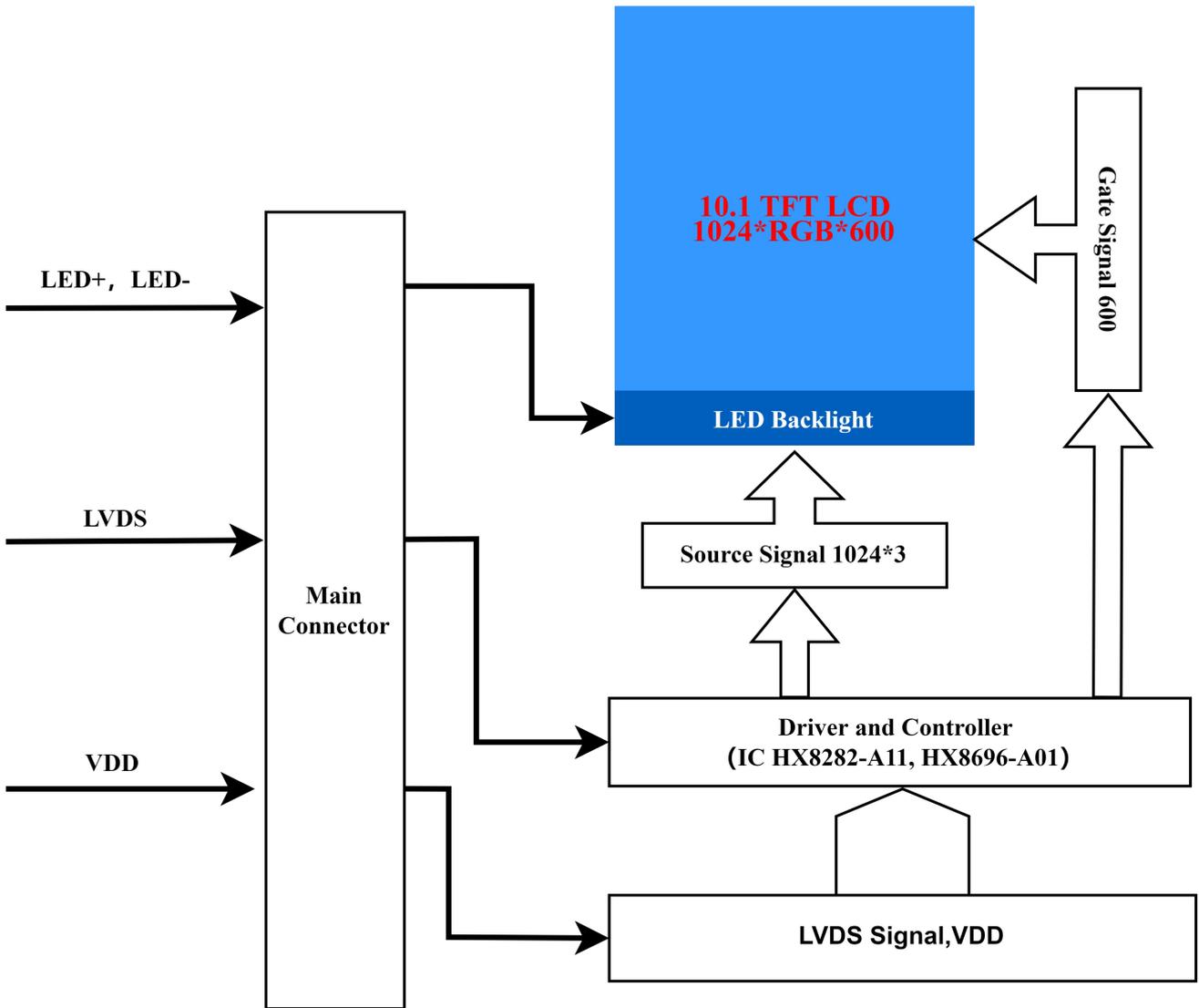
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1. General Specifications

| No. | Item | Specification | Remark |
|-----|-----------------------|------------------------------|---------|
| 1 | LCD size | 10.1 inch | |
| 2 | Driver element | a-Si TFT active matrix | |
| 3 | Resolution | 1024(W) RGB x 600(H) | |
| 4 | Display mode | Normally Black, Transmissive | |
| 5 | Pixel pitch | 0.2175 (w)x 0.2088(H) mm | |
| 6 | Active area | 222.72(W) x 125.28(H) mm | |
| 7 | Module size | 248.3(W) ×150.2(H) ×7(D) mm | Note 1 |
| 8 | View direction | ALL | O'Clock |
| 9 | Surface treatment | Anti-Glare | |
| 10 | Color arrangement | RGB-stripe | |
| 11 | Interface | LVDS | |
| 12 | Lcm power consumption | 3.5W | TYP |
| 13 | Driver IC | HX8282-A11+HX8696-A01 | |
| 14 | Touch IC | GT9271 | |
| 15 | Weight | TBD | TYP |
| 16 | Operating Mode | IPS | |
| 17 | Color Depth | 16.7M | |

Note 1: Refer to Mechanical Drawing.

2. Block Diagram



3. Pin Assignment

FPC Connector is used for the module electronics interface. The recommended model is FH12-40S-0.5SH manufactured by Hirose.

| Pin No. | Symbol | I/O | Function | Remark |
|---------|----------|-----|--|--------|
| 1 | NC | - | No connect | |
| 2-3 | VDD | P | Power Supply | |
| 4 | NC | - | No connect | |
| 5 | RESET | I | Reset signal input Pin | |
| 6 | STBYB | I | Standby mode. STBYB = " H " ,normal operation(default) STBYB = " L " , timing controller, source driver will turn off, all output are High-Z | |
| 7 | GND | P | Ground | |
| 8 | RXIN0- | I | -LVDS Differential Data Input | |
| 9 | RXIN0+ | I | +LVDS Differential Data Input | |
| 10 | GND | P | Ground | |
| 11 | RXIN1- | I | -LVDS Differential Data Input | |
| 12 | RXIN1+ | I | +LVDS Differential Data Input | |
| 13 | GND | P | Ground | |
| 14 | RXIN2- | I | -LVDS Differential Data Input | |
| 15 | RXIN2+ | I | +LVDS Differential Data Input | |
| 16 | GND | P | Ground | |
| 17 | RXCLKIN- | I | -LVDS Differential Clock Input | |
| 18 | RXCLKIN+ | I | +LVDS Differential Clock Input | |
| 19 | GND | P | Ground | |
| 20 | RXIN3- | I | -LVDS Differential Data Input | |
| 21 | RXIN3+ | I | +LVDS Differential Data Input | |
| 22 | GND | P | Ground | |
| 23-24 | NC | - | No connect | |
| 25 | GND | P | Ground | |
| 26-27 | NC | - | No connect | |
| 28 | SELB | I | 6bit/8bit . mode select. SELB="0", LVDS input data is 8bit SELB="1", LVDS input data is 6bit | |
| 29 | NC | - | No connect | |
| 30 | GND | P | Ground | |

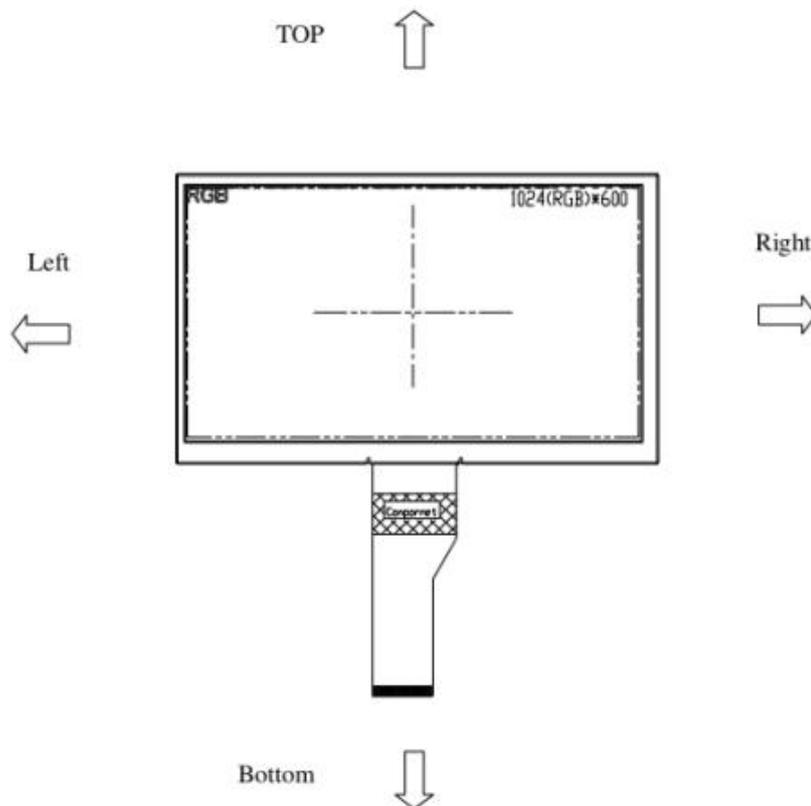
| | | | | |
|-------|------|---|----------------------|--------|
| 31-32 | LED- | P | LED Cathode | |
| 33 | L/R | I | Up/down selections | Note 1 |
| 34 | U/D | I | Left/right selection | Note 1 |
| 35 | NC | - | No connect | |
| 36-37 | GND | P | Ground | |
| 38 | NC | - | No connect | |
| 39-40 | LED+ | P | LED Anode | |

I: input; O: output; P: Power or Ground(OV).

Note 1: Selection of scanning mode

| Setting of scan control input | | Scanning direction |
|-------------------------------|------|---------------------------|
| UP/DN | SHLR | |
| GND | VDD | Up to down, left to right |
| VDD | GND | Down to up, right to left |
| GND | GND | Up to down, right to left |
| VDD | VDD | Down to up, left to right |

Note 2: Definition of scanning direction.Refer to the figure as below:



3.1. TP Pin Assignment

FPC Connector is used for the module electronics interface. The recommended model is FH12-6S-0.5SH manufactured by Hirose.

| Pin No | Symbol | I/O | Function | Remark |
|--------|----------|-----|--|--------|
| 1 | INT 3.3V | O | TP Interrupt | |
| 2 | SDA 3.3V | I/O | TP serial data input/output bi-direction pin | |
| 3 | SCK 3.3V | I | TP High speed interface CLOCK signal input pins. | |
| 4 | RST 3.3V | I | TP Reset pin | |
| 5 | VCC 3.3V | P | Power for TP | |
| 6 | GND | P | Ground | |

Note I: input; O: output; P: Power or Ground(0V).

4. Operation Specifications

4.1. Absolute Maximum Ratings

(Note 1)

| Item | Symbol | Values | | Unit | Remark |
|-----------------------|-----------------|--------|------|------|---------|
| | | Min. | Max. | | |
| Power voltage | VDD | -0.3 | 4.0 | V | TA=25°C |
| Operation Temperature | T _{OP} | -20 | 70 | °C | |
| Storage Temperature | T _{ST} | -30 | 80 | °C | |

Note1 : The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

4.2. Typical Operation Conditions

Test condition: GND=0V, TA=25 °C

| Item | Symbol | Values | | | Unit | Remark |
|--------------------------|-----------------|---------------------|------|---------------------|------|--------|
| | | Min. | Typ. | Max. | | |
| Power voltage | VDD | 3 | 3.3 | 3.6 | V | |
| Input logic high voltage | V _{IH} | 0.7 V _{DD} | - | V _{DD} | V | Note 2 |
| Input logic low voltage | V _{IL} | 0 | | 0.3 V _{DD} | V | |

Note1: Please adjust VCOM to make the flicker level be minimum.

Note 2 :DCLK,HS,VS,RESET,U/D,L/R,DE,R0-R7,G0-G7,B0-B7,MODE,DITHB.

4.3. Current Consumption

4.3.1. Current for LCD Driver

| Item | Symbol | Values | | | Unit | Remark |
|------|--------|--------|------|------|------|----------|
| | | Min. | Typ. | Max. | | |
| | Ivdd | - | 60 | - | mA | VDD=3.3V |

4.3.2. Current for LED Drive

| Item | Symbol | Values | | | Unit | Remark |
|---------------------------|--------|--------|------|------|------|--------|
| | | Min. | Typ. | Max. | | |
| Voltage for LED Backlight | V_L | 18.6 | 21.5 | 23.8 | V | Note 1 |
| Current for LED Backlight | I_L | - | 161 | - | mA | |
| LED life time | - | 30,000 | - | - | Hrs | Note 2 |

Note1: $V_L=21.5V$, $I_L=161mA$ (Backlight circuit:7 series connection, 7 parallel connection), the ambient temperature is 25°C.

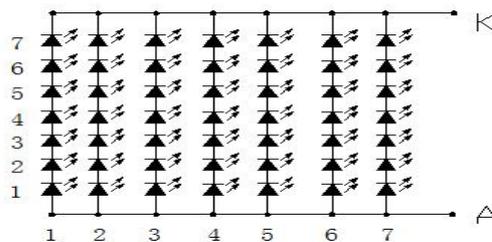
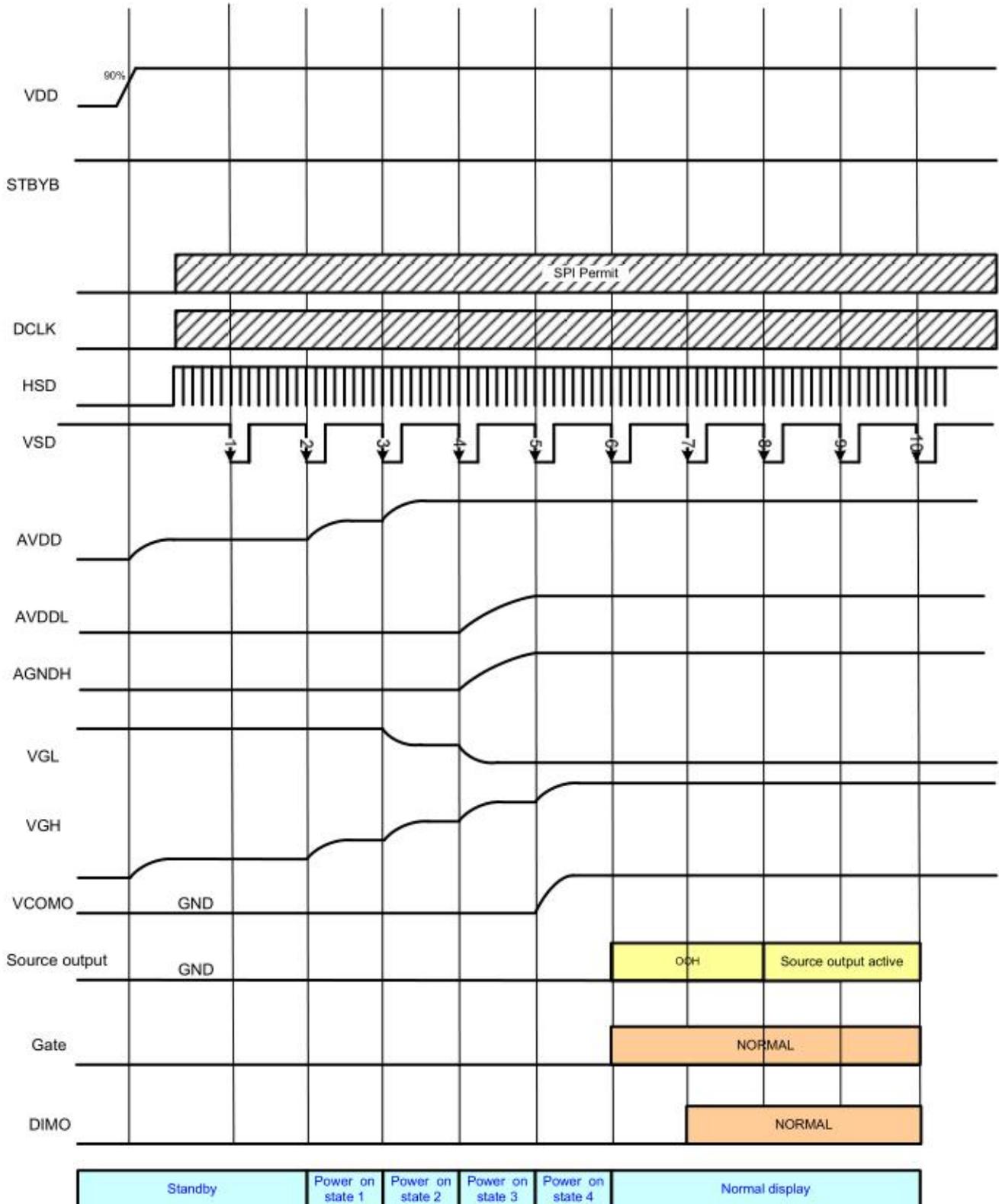


Fig. 3-1 LED test circuit diagram

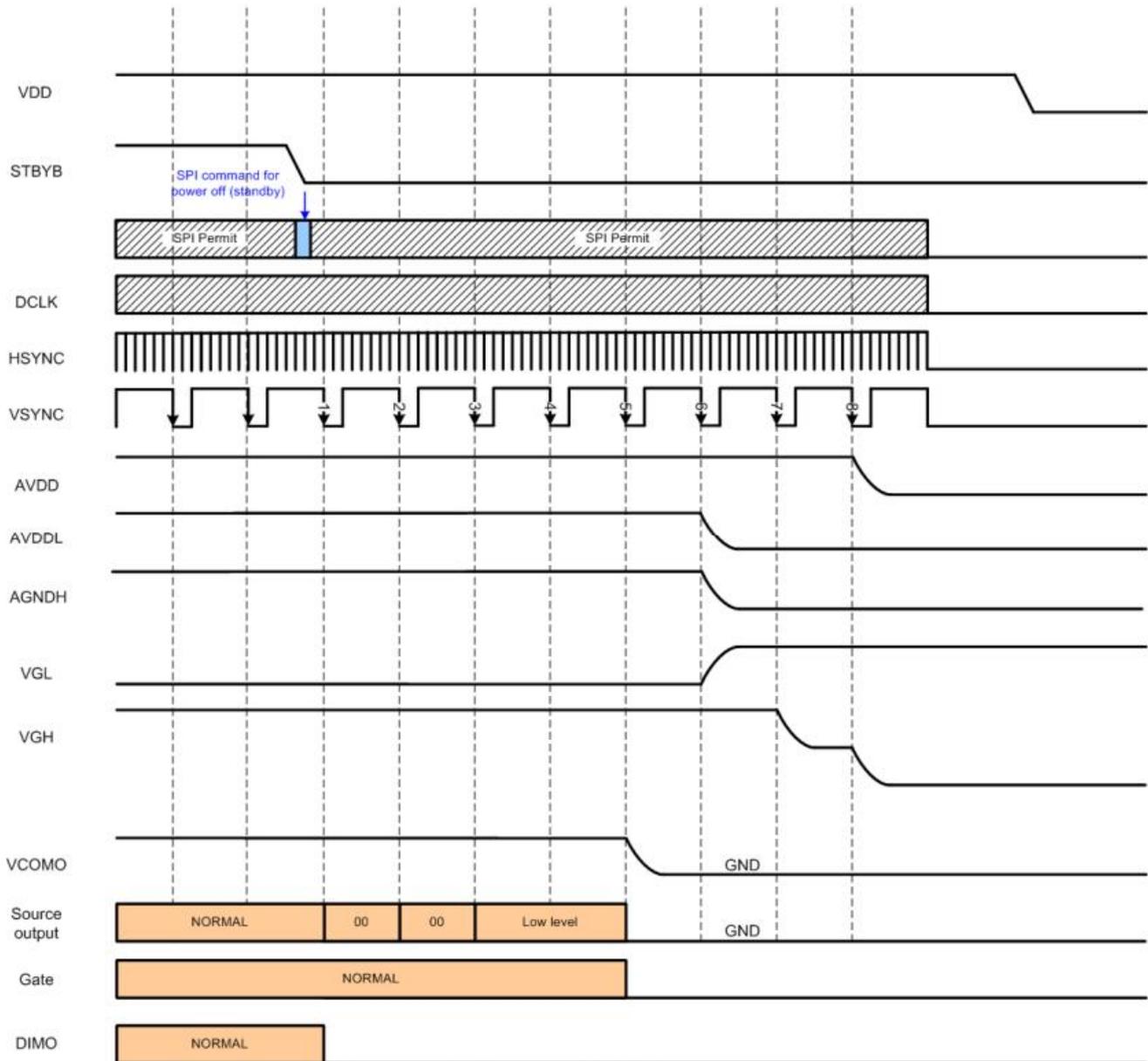
Note 2: The “LED life time” is defined as the module brightness decrease to 50% original brightness at $T_a=25^\circ C$ and 1/2 rated current . The LED lifetime could be decreased if operating I_L is larger than 161 mA.

4.4. Power Sequence

a. Power on:



b. Power off

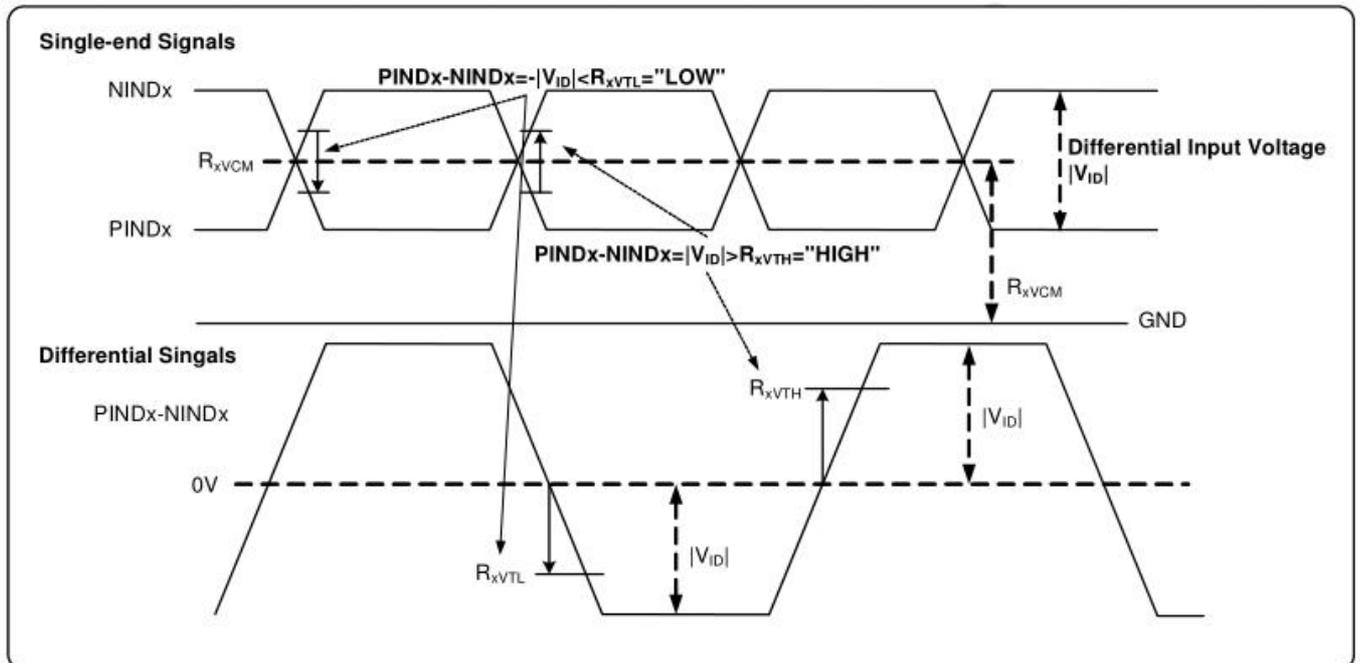


4.5. LVDS Signal Timing Characteristics

LVDS mode DC electrical characteristics

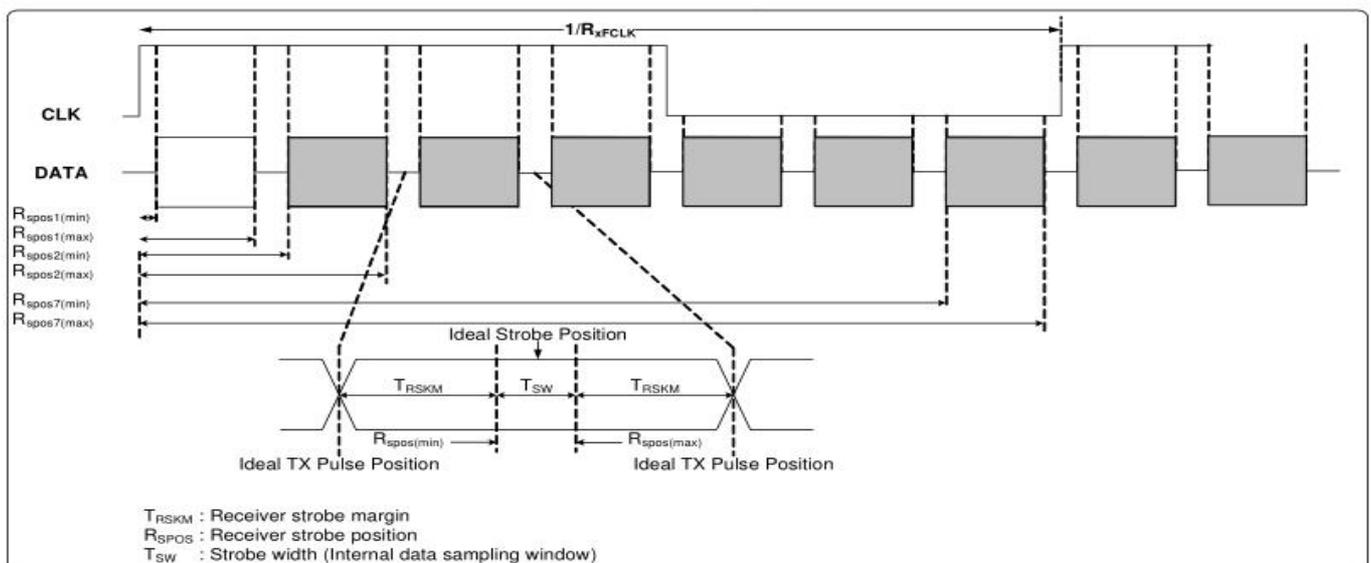
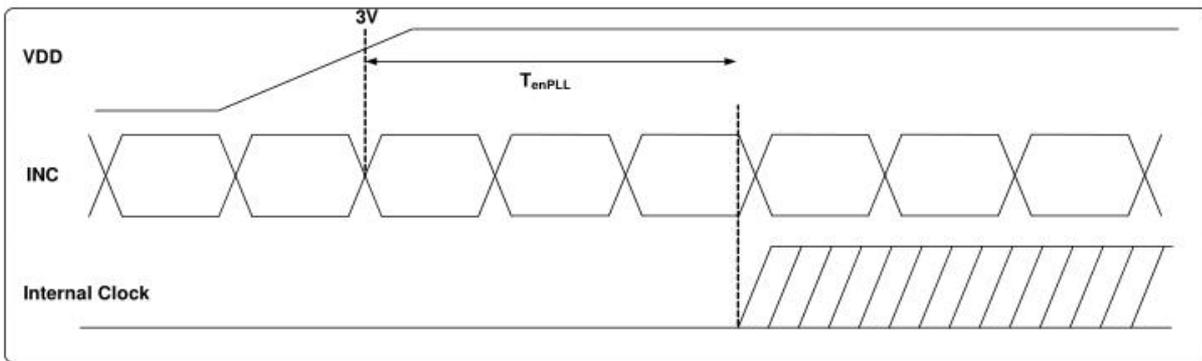
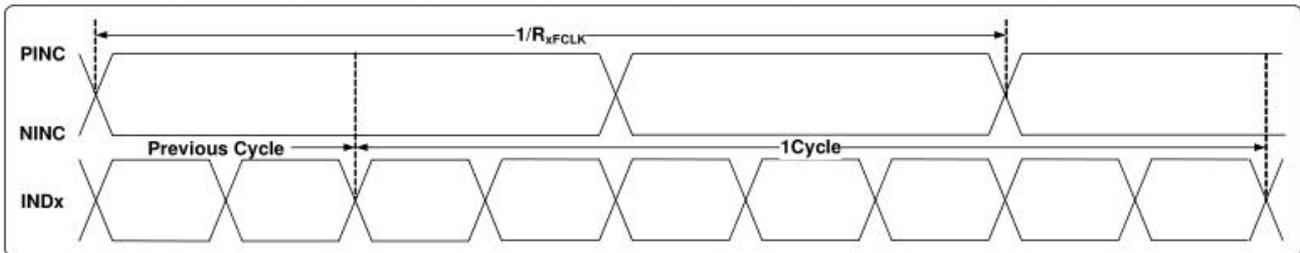
| Parameter | Symbol | Spec. | | | Unit | Condition |
|---|----------------|--------------|------|----------------------|---------|-----------------------------------|
| | | Min. | Typ. | Max. | | |
| Differential input high Threshold voltage | R_{XVTH} | - | - | +0.1 | V | $R_{XVCM}=1.2V$ |
| Differential input low threshold voltage | R_{XVTL} | -0.1 | - | - | V | |
| Input voltage range (singled-end) | R_{XVIN} | 0 | - | $VDD-1.2+ V_{ID} /2$ | V | - |
| Differential input common Mode voltage | R_{XVCM} | $ V_{ID} /2$ | - | $VDD-1.2$ | V | - |
| Differential input voltage | $ V_{ID} $ | 0.2 | - | 0.6 | V | - |
| Differential input leakage Current | $R_{V_{Xliz}}$ | -10 | - | +10 | μA | - |
| LVDS Digital Operating Current | I_{ddlvds} | - | 15 | 30 | mA | Fclk=65MHz, VDD=3.3V |
| LVDS Digital Stand-by Current | I_{stlvds} | - | 10 | 50 | μA | Clock & all Functions are stopped |

Single-end signals

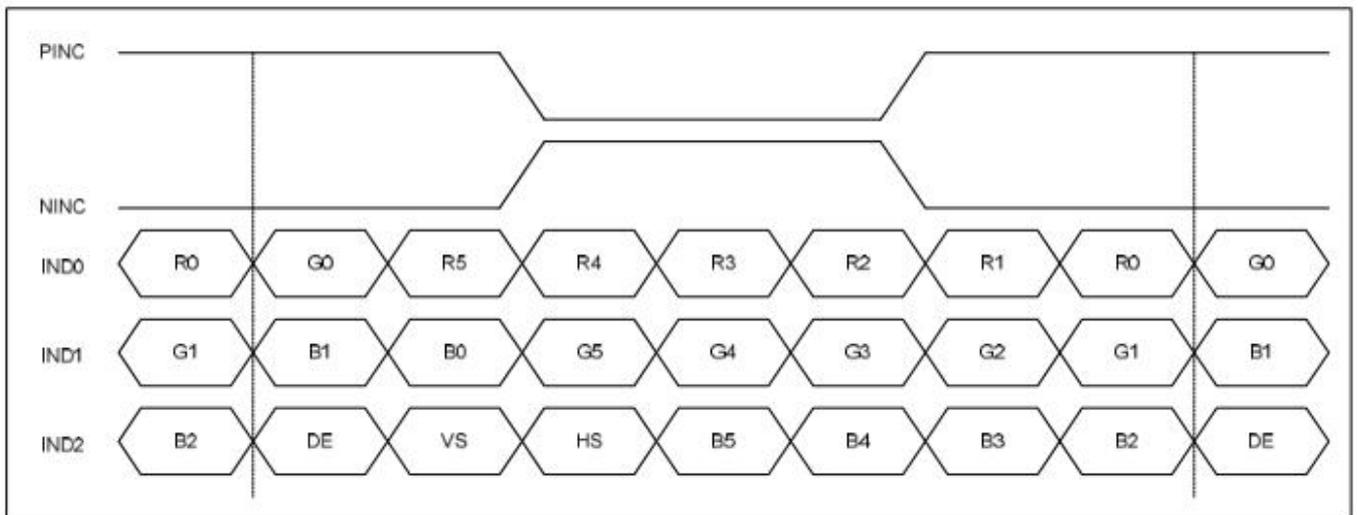


LVDS mode AC electrical characteristics

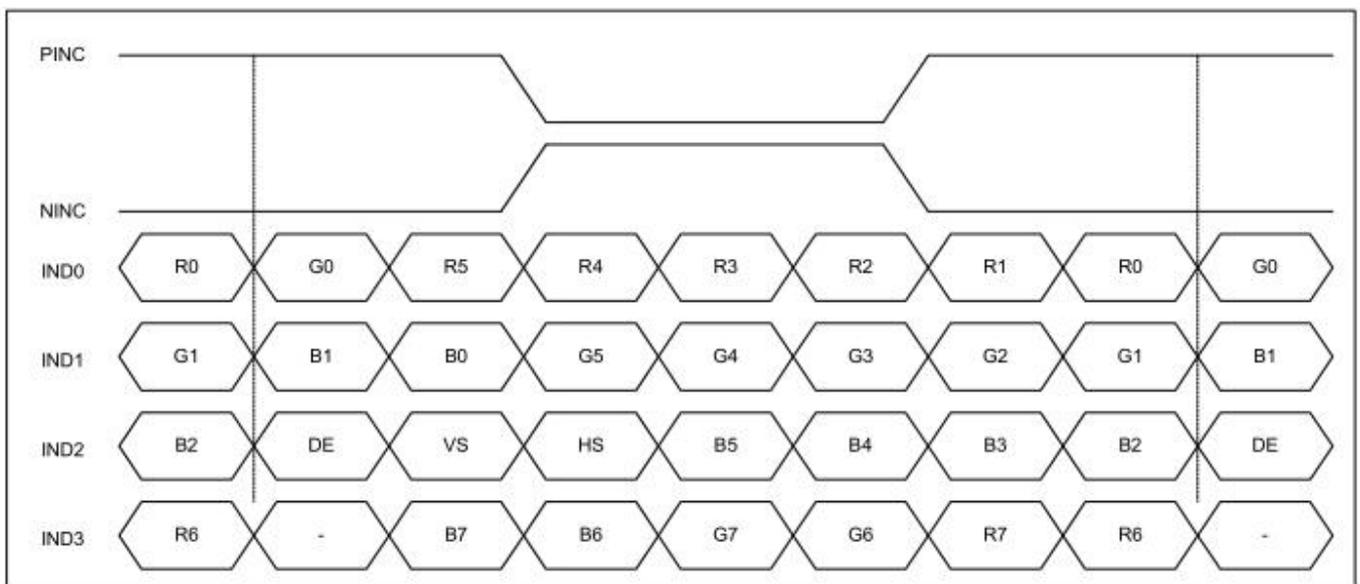
| Parameter | Symbol | Spec. | | | Unit | Condition |
|------------------------|-------------|-------|---------------------|------|---------|--|
| | | Min. | Typ. | Max. | | |
| Clock frequency | R_{XFCLK} | 20 | - | 71 | MHz | - |
| Input data skew margin | T_{RSKM} | 500 | - | - | pS | $ V_{ID} =400mV$ $R_{XVCM}=1.2V$ $R_{XFCLK}=71MHz$ |
| Clock high time | T_{LVCH} | - | $4/(7 * R_{XFCLK})$ | - | ns | - |
| Clock low time | T_{LVCL} | - | $3/(7 * R_{XFCLK})$ | - | ns | - |
| PLL wake-up time | T_{emPLL} | - | - | 150 | μs | - |

LVDS figure


4.6. LVDS mode data input format



6-bit LVDS input



8-bit LVDS Input

4.7. Timing Characteristics of input signals

- DE mode

| Parameter | Symbol | Spec. | | | Unit |
|-------------------------|------------|-------|------|------|----------------|
| | | Min. | Typ. | Max. | |
| DCLK Frequency | fclk | 40.8 | 51.2 | 67.2 | MHz |
| Horizontal Display Area | thd | 1024 | | | DCLK |
| HSD Period | th | 1114 | 1344 | 1400 | DCLK |
| HSD Blanking | thb+ thfp | 90 | 320 | 376 | DCLK |
| Vertical Display Area | tvd | 600 | | | T _H |
| VSD Period | tv | 610 | 635 | 800 | T _H |
| VSD Blanking | tvbp+ tvfp | 10 | 35 | 200 | T _H |

Table 10.4: DE mode (1024x600)

- HV mode

Horizontal timing

| Parameter | Symbol | Spec. | | | Unit |
|-------------------------|--------|-------|------|------|------|
| | | Min. | Typ. | Max. | |
| DCLK Frequency | fclk | 44.9 | 51.2 | 63 | MHz |
| Horizontal Display Area | thd | 1024 | | | DCLK |
| HSD Period | th | 1200 | 1344 | 1400 | DCLK |
| HSD Pulse Width | thpw | 1 | - | 140 | DCLK |
| HSD Back Porch | thbp | 160 | | | DCLK |
| HSD Front Porch | thfp | 16 | 160 | 216 | DCLK |

Table 10.5: HV mode horizontal timing (1024x600)

Vertical Timing

| Parameter | Symbol | Spec. | | | Unit |
|-----------------------|--------|-------|------|------|----------------|
| | | Min. | Typ. | Max. | |
| Vertical Display Area | tvd | 600 | | | T _H |
| VSD Period | tv | 624 | 635 | 750 | T _H |
| VSD Pulse Width | tvpw | 1 | - | 20 | T _H |
| VSD Back Porch | tvbp | 23 | | | T _H |
| VSD Front Porch | tvfp | 1 | 12 | 127 | T _H |

Table 10.6: HV Mode Vertical Timing (1024x600)

5. Optical Specifications

| Item | Symbol | Condition | Values | | | Unit | Remark |
|----------------------------|------------------------|---------------------------------|--------|------|------|-------------------|------------------|
| | | | Min. | Typ. | Max. | | |
| Viewing angle (CR ≥ 10) | θ_L | $\Phi=180^\circ$ (9 o'clock) | 80 | - | - | degree | Note 1 |
| | θ_R | $\Phi=0^\circ$ (3 o'clock) | 80 | - | - | | |
| | θ_T | $\Phi=90^\circ$ (12 o'clock) | 80 | - | - | | |
| | θ_B | $\Phi=270^\circ$ (6 o'clock) | 80 | - | - | | |
| Response time | T_{ON+} T_{OFF} | Normal $\theta=\Phi=0^\circ$ | - | 25 | 35 | msec | Note 2 |
| Contrast ratio | CR | | 800 | 1000 | - | - | Note 3 |
| Color chromaticity | W_X | | 0.27 | 0.32 | 0.37 | - | Note 4 |
| | W_Y | | 0.30 | 0.35 | 0.40 | - | Note 5 Note 6 |
| Luminance | L | | 580 | 630 | - | cd/m ² | Note 6 |
| Luminance uniformity | Y_U | | 70 | 75 | - | % | Note 7 |

The test systems refer to Note 2.

Note 1: Definition of viewing angle range

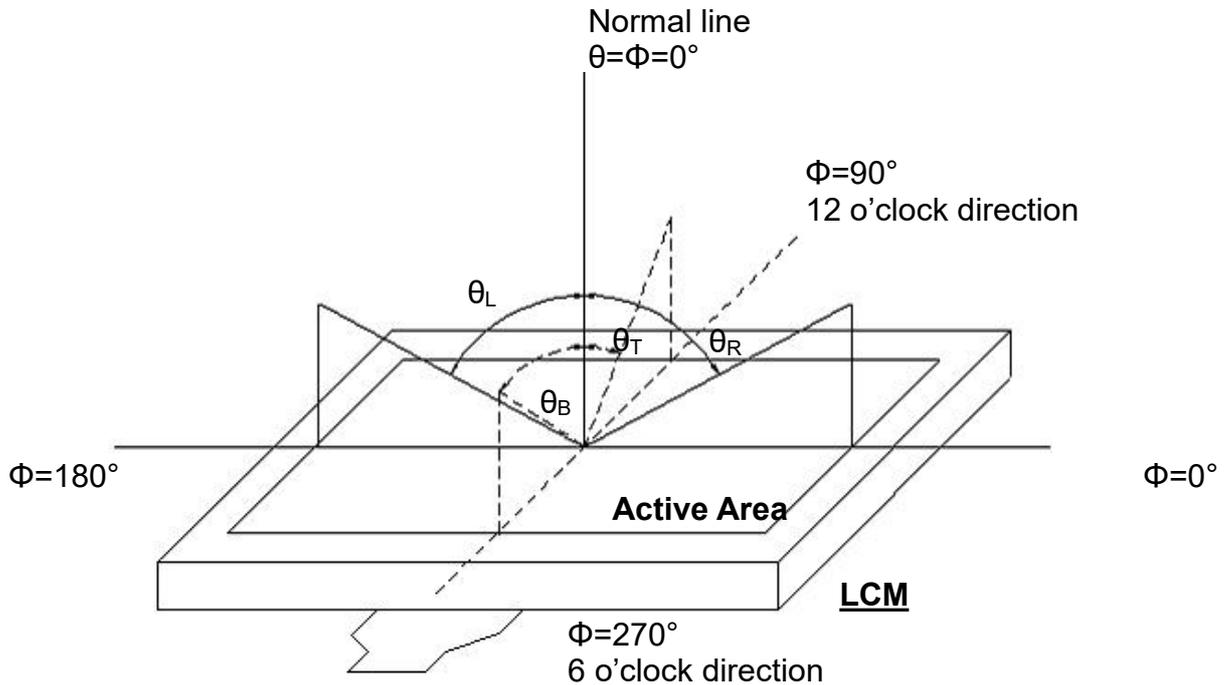


Fig. 4-2 Definition of viewing angle

Note 2: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.

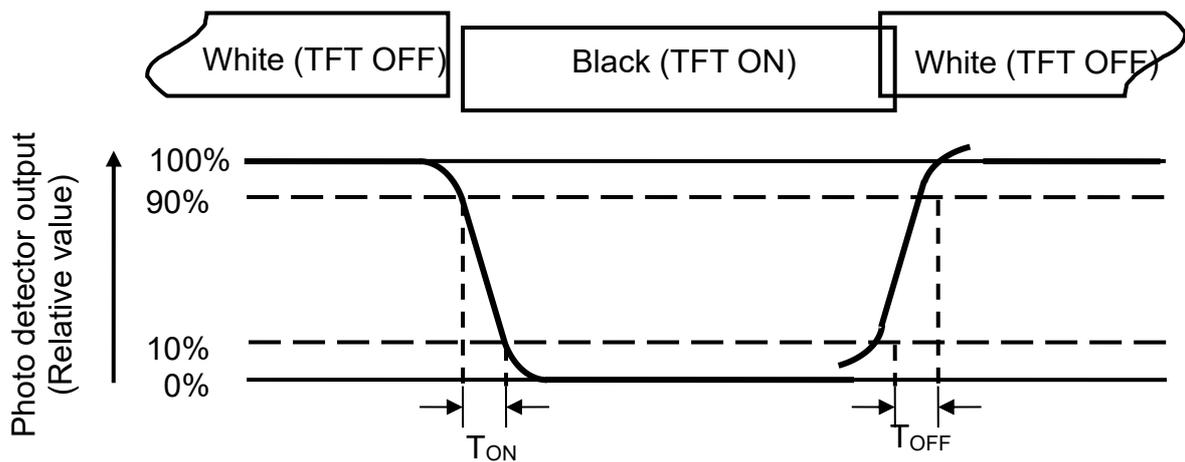


Fig. 4-3 Definition of response time

Note 3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 4: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Viewing angle is measured by ELDIM-EZ contrast/Height :1.2mm, Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/ Field of view: 1° /Height: 500mm.) or CA-210.

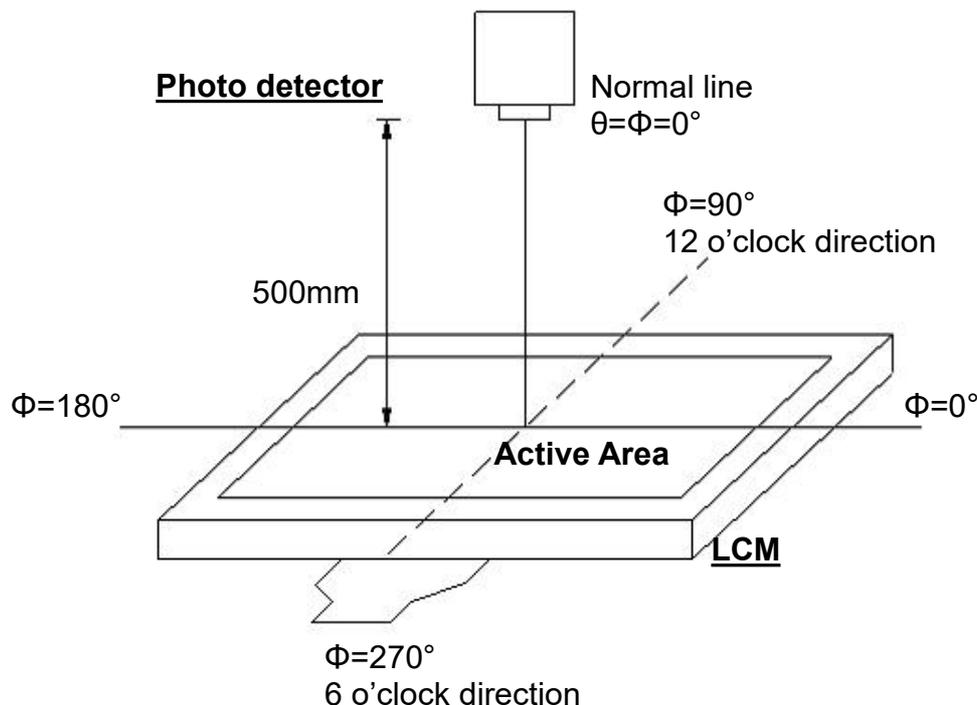


Fig. 4-4 Optical measurement system setup

Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is $I_L = 161\text{mA}$.

Note 7: Definition of Luminance Uniformity

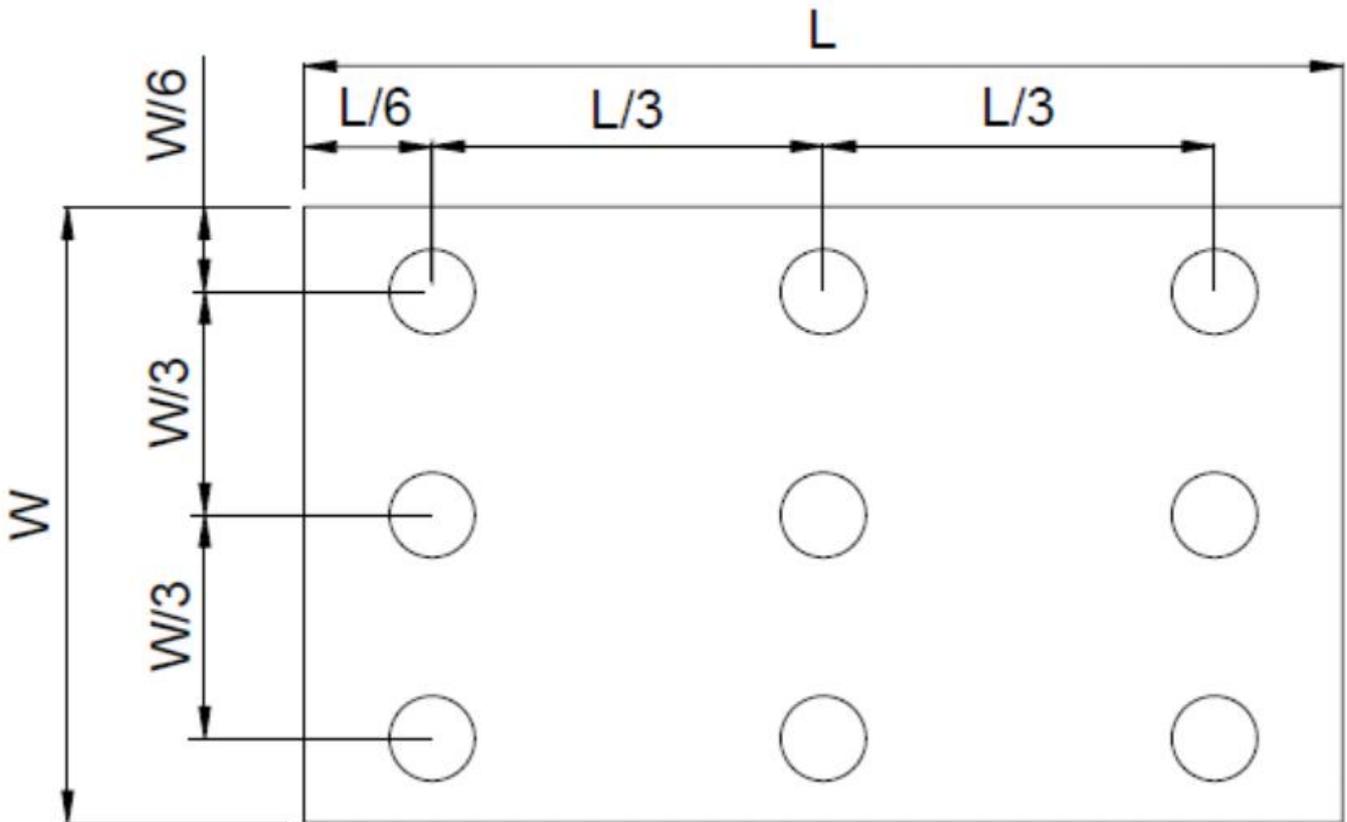
Active area is divided into 9 measuring areas(Refer to Fig. 4-5).

Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{min}}{B_{max}}$$

L-----Active area length

W----- Active area width



B_{MAX} : The measured maximum luminance of all measurement position.

B_{MIN} : The measured minimum luminance of all measurement position.

6. Reliability Test Items

| Item | Test Conditions | Criterion |
|--|--|----------------------------------|
| High Temperature Storage | Ta = 80°C 240hrs | Note 1, Note3, Note 4 ,Note5 |
| Low Temperature Storage | Ta = -30°C 240hrs | Note 1, Note3, Note 4 |
| High Temperature Operation | Ta = 70°C 240hrs | Note 2, Note3, Note 4 , Note5 |
| Low Temperature Operation | Ta =-20°C 240hrs | Note 1, Note3, Note 4 |
| Operate at High Temperature and Humidity | +60°C, 90%RH 240hrs | Note3, Note 4 Note5 |
| Thermal Shock(non operation) | -20°C/30 min ~ +70°C/30 min for a total 100 cycles, Start with cold temperature and end with high temperature. | Note3, Note 4 Note5 |
| Vibration Test | Sweep:10Hz~55Hz~10Hz 2G 2 hours for each direction of X. Y. Z. (6 hours for total) | |
| Package Vibration Test | Random Vibration : 0.015G*G/Hz from 5-200HZ, -6dB/Octave from 200-500HZ 2 hours for each direction of X. Y. Z. (6 hours for total) | |
| Package Drop Test | Height:60 cm 1 corner, 3 edges, 6 surfaces | |
| Electro Static Discharge | Contact=+/-4KV, Air=+/-8KV,(R=330R,C=150pF), 1 sec,9point,10times/point; | |

※Criterion:

Note 1: T_a is the ambient temperature of samples.

Note 2: T_s is the temperature of panel's surface.

Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Note 5: A certain level of Mura (non-uniformity) of dark / black image will happen several days after high temperature testing (H.T.T.). There is a slowly part recovery over a long time (several months). Such a long exposure time like in H.T.T. will normally not happen in a real application. Therefore the test H.T.T. was introduced to simulate cycles with normal conditions in-between but with the same total exposure time what show a significant reduced Mura.

The root cause is related to tension generated due to different amount of shrinking in the stack of layers in the polarizer sheet. The effect is more significant on larger displays like this size. An investigation into alternative polarizer material showed that there is no better alternative currently available.

Note 6: The test samples should be applied to only one test item.



7. Mechanical Drawing

A

1. 基本规格 General Specification

| | |
|------------------------|--|
| DISPLAY TYPE | 10.1"IPS TFT NORMALLY BLACK TRANSMISSIVE |
| RESOLUTION | 1024*600 (RGB)*600 |
| LED Driver IC | HA8282-411+HA8696-401 |
| Viewing Angle(U/D/L/R) | Min.(80/80/80/80) TYP |
| TFT POWER SUPPLY(VDD) | MIN 3.0 TYP 3.3 MAX 3.6 |
| TP Transmittance | ≥85% |
| TP Driver IC | GT9271 (32*18) |
| Interface | LVDIS |
| OPERATING TEMP | -20°C~+70°C |
| STORAGE TEMP | -30°C~+80°C |
| FLATNESS | ≤0.40 |

B

2. 光学要求 Optical Requirements

| Item | Min | Typ | Max | Unit |
|----------------|------|------|------|-------------------|
| Luminance(LCM) | 580 | 630 | --- | cd/m ² |
| Uniformity W | 70 | 75 | --- | % |
| 对比度/Contrast | 0.27 | 0.32 | 0.37 | |
| 色域/Color Gamut | 0.30 | 0.35 | 0.40 | |

C

3. 电性要求 Electronic Requirement (Ta=25° C)

| Item | Min | Typ | Max | Unit |
|--------------------|------|------|------|------|
| LED driver current | --- | 161 | --- | mA |
| LED driver voltage | 18.6 | 21.5 | 23.8 | V |

4. LED电路原理图 LED CIRCUIT DIAGRAM

5. Notes:

- Unit:mm
- Do not scale drawing
- All radii without dimension R0.20mm
- D: Modification rev. number
- ▲: FOR SHEET CHARACTERISTIC(安全特性).
- *: FOR SPECIAL DIMENSION(CPK≥1.33)
- *: FOR CRITICAL DIMENSION(重要控制尺寸)
- * O": FOR REFERENCE DIMENSION(参考尺寸)
- General tolerance: ±0.20mm
- Dimensional tolerances in this drawing are as indicated in 7. unless approximately where indicated
- RoHS must be complied.

6. CTP Technical parameters

- TP Structure: G+G;
- TP Type: COF; IC controller: GT9271;
- Working voltage: 2.8V~3.3V; I/O voltage: 2.8V
- Light Transmittance: ≥85%
- Surface hardness: more than 3H
- Surface treatment: anti-glare
- Working environment: -20°C~+70°C, ≤85%RH
- Storage environment: -30°C~+80°C, ≤85%RH
- Tolerance of those parts without any notes ±0.2mm
- Products comply with RoHS standard.

7. MODULE luminous Test Point

- 1: Pin Point
- 2: Test Resistance (阻值范围: 200~700 Ω)
- 3: Test Resistance (阻值范围: 200~700 Ω)
- 4: Test Resistance (阻值范围: 200~700 Ω)
- 5: Test Resistance (阻值范围: 200~700 Ω)
- 6: Test Resistance (阻值范围: 200~700 Ω)

8. Pin List

| Pin No. | Definition |
|---------|-------------|
| 1 | INT (3.3V) |
| 2 | SIM (3.3V) |
| 3 | SOCK (3.3V) |
| 4 | RST (3.3V) |
| 5 | VCC (3.3V) |
| 6 | GND |

9. Pin List

| No. | PIN NAME | No. | PIN NAME |
|-----|-------------|------|----------|
| 1 | NC | 21 | RX1N3+ |
| 2 | VDD | 22 | GND |
| 3 | VDD | 23 | NC |
| 4 | NC | 24 | NC |
| 5 | RESET | 25 | GND |
| 6 | STBYB | 26 | NC |
| 7 | GND | 27 | NC |
| 8 | RX1N0- 28 | SELB | |
| 9 | RX1N0+ 29 | NC | |
| 10 | GND | 30 | GND |
| 11 | RX1N1- 31 | LED- | |
| 12 | RX1N1+ 32 | LED- | |
| 13 | GND | 33 | L/R |
| 14 | RX1N2- 34 | U/D | |
| 15 | RX1N2+ 35 | NC | |
| 16 | GND | 36 | GND |
| 17 | RXC1K1N- 37 | GND | |
| 18 | RXC1K1N+ 38 | NC | |
| 19 | GND | 39 | LED+ |
| 20 | RX1N3- 40 | LED+ | |

1

2

3

4

5

6

1. TP Type: G+G;

2. TP Type: COF; IC controller: GT9271;

3. Light Transmittance: ≥85%

4. Surface hardness: more than 3H

5. Working environment: -20°C~+70°C, ≤85%RH

6. Storage environment: -30°C~+80°C, ≤85%RH

7. Tolerance of those parts without any notes ±0.2mm

8. Products comply with RoHS standard.

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REV 修改 **DATE 日期** **DESCRIPTION 修改内容** **REVISOR 修改者**

| | | | |
|---|----------|----------------------|-----|
| 1 | 23/03/18 | First Edition Issued | PJW |
|---|----------|----------------------|-----|

7. MODULE luminous Test Point

CUSTOMER APPL **CUSTOMER** **SCALE** **DATE**

DRAWN **UNIT** **TITLE** **DIMENSION**

DFTG-CHK **mm** **LCM OUTLINE**

ENGR-CHK **MODEL** **TVT1010D10F-CP**

APPROVAL **DWG NO** **PAGE** **1/1**

TOPVISION DISPLAY

8. Inspection Standards for LCD Modules

8.1. Acceptable Criteria

Unless there is other agreement, the sampling plan for incoming inspection shall follow GB2828.1-2012

- (1) Lot size: Quantity per shipment as one lot (different model as different lot).
- (2) Sampling type: Normal inspection, single sampling.
- (3) Sampling level: Level II.
- (4) AQL: Acceptable Quality Level

Major defect: AQL=0.65

Minor defect: AQL=1.0

8.2. Classification of defects

Defects are classified two types, major defect and minor defect according to the defect. And, the definition of defects is classified as below.

- (1) Major defect

Any defect may result in functional failure, or reduce the usability of product for its purpose. For example, electrical failure, deformation and etc..

- (2) Minor defect

A defect that is not to reduce the usability of product for its intended purpose and un-uniformity, dot defect and etc..

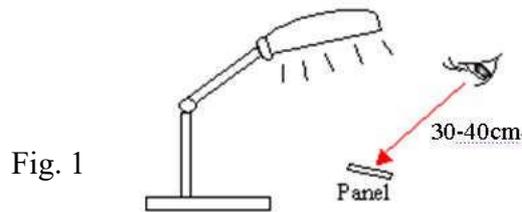
The criteria on major or minor judgment will be according with the classification of defects.

8.3. The environmental condition of inspection

The environmental condition and visual inspection shall be conducted as below.

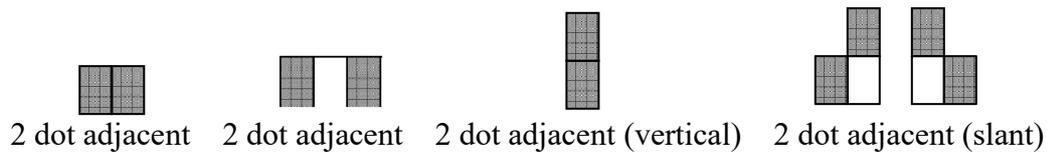
- (1) Ambient temperature: 25 ± 5 °C
- (2) Humidity: 25~75 % RH
- (3) Panel visual inspection on the operation condition for cosmetic shall be conducted at the distance 30~40cm or more between the LCD module and eyes of inspector.
Ambient Illumination: 500~600Lux for external appearance inspection
Ambient Illumination: 200~500 Lux for light on inspection
- (4) The viewing angle:
 - a) ± 45 degree to the front surface of display panel in vertical direction.
 - b) ± 45 degree to the front surface of display panel in horizontal direction.

- (5) Display panel shall be conducted at the distance 35~40cm between the LCD module and eyes of inspector (Fig. 1)



8.4. Inspection Criteria Safety

- (1) Definition of dot defect induced from the panel inside
- a) Bright dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.
 - b) Dark dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue picture.
 - c) 2 dot adjacent = 1 pair = 2 dots
- Picture:



(2)Display Inspection

| Items | | Acceptable count |
|---|---|---|
| Bright dot | Random | $N \leq 1$ |
| | 2 dots adjacent | $N \leq 0$ |
| | 3 dots adjacent | $N \leq 0$ |
| Distance | Minimum Distance Between Bright dots | 5mm |
| Dark dot | Random | $N \leq 2$ |
| | 2 dots adjacent | $N \leq 0$ |
| | 3 dots adjacent | $N \leq 0$ |
| Total bright and dark dot | | $N \leq 2$ |
| Distance | Minimum Distance Between dark dots Minimum Distance Between dark and bright dot. | 5mm |
| Tiny bright dot | | visible through 5% ND filter $D \leq 0.15\text{mm}$, Ignore $0.15\text{mm} < D \leq 0.3\text{mm}$, $N \leq 3$ Distance $\geq 5\text{mm}$ |
| Display failure (V-line/H-line/Cross line etc.) | | Not allowable |
| Mura/ Waving/ Hot spot | Not visible through 5% ND filter | |

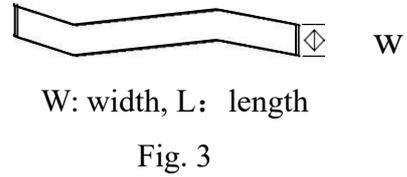
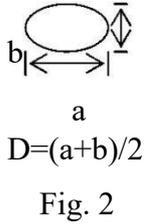
***Note: Defect which is on the Black Matrix(outside of Active Area) are not considered as a defect.**

(3)Appearance & Display inspection

| Item | Standards |
|--|---|
| Foreign Black/White/Bright Spot (Display & Appearance) | $D \leq 0.15\text{mm}$, Ignore $0.15\text{mm} < D \leq 0.4\text{mm}$, $N \leq 2$ Distance $\geq 5\text{mm}$ It is shown in Fig. 2. |
| Foreign Black/White/Bright Line (Display & Appearance) | $W \leq 0.05\text{ mm}$, Ignore $0.05 < W \leq 0.1\text{ mm}$ $L \leq 3.0\text{ mm}$, $N \leq 2$ It is shown in Fig. 3. |
| Polarizer Dent/Air Bubble | $D \leq 0.15\text{mm}$, Ignore $0.15\text{mm} < D \leq 0.4\text{mm}$, $N \leq 2$ Distance $\geq 5\text{mm}$ |
| Polarizer Scratches | $W \leq 0.05\text{ mm}$, Ignore $0.05 < W \leq 0.1\text{ mm}$ $L \leq 3.0\text{ mm}$, $N \leq 2$ |

Notes: If any specific defect is not included in the above defect table, this defect should be judged by customer discussion.

1. W: Width
2. L: Length
3. D: Average Diameter
4. N: Count



8.5. External Appearance Inspection Criteria

| Item | Contents | |
|---------------------|--|---|
| FPC cable | Cable not continuous、 Break-off Connector Burn-off /Break-off are not permitted. | |
| Metal frame (Bezel) | Scratch | *Noticeable scratch and exfoliation coating are not permitted. *The oxidized metal is not permitted. |
| | Incomplete assembly is not permitted. | |
| Backlight | Scratch | The scratch which may causes a problem in practical use is not permitted. |
| | Break-off | Breaking off is not permitted. |
| | Crack | The crack is not permitted. |
| Stain on Polarizer | The stain, which can't be wiped off, is not permitted. | |
| Tape/Label | Incorrect position, missed label is not permitted. | |
| Connector | Assembly NG or Function fail caused by deformation is not permitted | |
| Outline size | Spec. out is not permitted. | |

9. General Precautions

10.1. Safety

Liquid crystal is poisonous. Do not put it in your mouth. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

10.2. Handling

1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.

2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.

3. To avoid contamination on the display surface, do not touch the module surface with bare hands.

4. Keep a space so that the LCD panels do not touch other components.

5. Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.

6. Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.

7. Do not leave module in direct sunlight to avoid malfunction of the ICs.

10.3. Static Electricity

1. Be sure to ground module before turning on power or operating module.

2. Do not apply voltage which exceeds the absolute maximum rating value.

10.4. Storage

1. Store the module in a dark room where must keep at $25\pm 10^{\circ}\text{C}$ and 65%RH or less.

2. Do not store the module in surroundings containing organic solvent or corrosive gas.

3. Store the module in an anti-electrostatic container or bag.

10.5. Cleaning

1. Do not wipe the polarizer with dry cloth. It might cause scratch.

2. Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.