

PRODUCT SPECIFICATION

FCAL

- 1. PRODUCT : TOUCH PANEL
- 2. PART NUMBER : T010-1301-T997  
FCAL:
- 3. ATTACHED DRAWING :

SIGNATURE FOR YOUR RECEIPT

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DATE:

DOCUMENT No. :

MANAGER : Chen chifu      DATE: 2015.8.3

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原圖管理元  
↑  
日付

						Title: Touch Panel Spec.	
						Cust	
ED	Date	Design	Check	Description		SHEET	1/17
Des	20150803	Johnny	Chk	Kor	App. Chen chifu		

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2015-08-04

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A

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觸控面板製品規格書

TOUCH PANEL SPECIFICATION

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觸控面板製品規格書  
TOUCH PANEL SPECIFICATION

1. 適用範圍 Application

【製品圖號 Product No.】

品名 Name	製品圖號 P/No.	尺寸 Size	備註 Remark
觸控面板 TOUCH PANEL	T010-1301-T997	7"	筆/指輸入兼用 for pen & finger input (RoHS)

概要 Function

此製品是裝置在 LCD 等平面顯示器上使用電阻薄膜的觸控面板。以手指按下觸控面板的表面，觸控面板的電壓會透過檢出迴路將座標值檢測出來。

TOUCH PANEL is resistance type that customer uses with flat display like LCD. Once operator touches it by FINGER, the circuit for TOUCH PANEL sends coordinate point to PC from voltage at contact point.

3. 外型 Outline

4.1 外型圖 Drawing

參考最後附加圖面

Please refer the last page of this spec.

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用語定義 Defines of words

用 語 Words	定 義 Defines
動作保證範圍 Guaranteed active area	觸控面板的特性保證範圍。 Area to be guaranteed all characteristics stated on this spec.
上蓋邊界 Boundary line of top enclosure	表示上蓋外框的建議位置。 Recommended boundary line of top enclosure
透明範圍 View (transparent) area	雙面膠或是從電極內側的透明範圍。 View area which is inside adhesive zone or electrode pattern . Top enclosure must not be fixed by this area.
誤輸入防止範圍 Touch undetected	在透明絕緣的範圍上，防止上蓋邊緣的誤觸動區域 Area to protect miss-input when top enclosure edge touches the touch panel.

5. 特性 Characteristics

5.1 光學特性 Optical characteristics

項 目 Item	規 格 Specification	備 註 Remarks
1 全光線透過率 TRANSPARENCY	80% Typ. (動作保證範圍內) (Inside of guaranteed active area)	JIS K-7105
2 HAZE	5% Typ.	JIS K-7105

5.2 環境特性 Environmental characteristics

項 目 Item	規 格 Specification	備 註 Remarks
1 動作溫度 Operation temperature	-10°C ~ 60°C	Max. wet Temp. is 38°C (No dew)
2 保存溫度 Storage temperature	-30°C ~ 70°C	
3 動作濕度 Operation Humidity	20% ~ 90%RH	
4 保存濕度 Storage temperature	10% ~ 90%RH	

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機械特性 Mechanical characteristics

項目 Item	規格 Specification	備註 Remarks
1 表面硬度 Hardness of surface	鉛筆硬度 3H Pencil hardness 3H.	JIS K-5600-5-4 150gf, 角度 45 度
2 FPC 剝離強度 FPC peeling strength	5N 以上 5N min	向上垂直剝離 Peeling upward by 90°
3 FPC 彎曲 Bending	彎曲 3 回	R1.0mm 角度 90°
4 FPC 插拔	插拔 5 回	
5 最低入力荷重 Minimum Input force	筆 Pen(R0.8) 指 Finger(R8)	Max: 50gf 動作保證範圍內 5mm, 但不分布在邊緣及 Dot-Spacer 之上 Within " guaranteed active area inside 5mm", but not on the edge and Dot-Spacer. Refer Note-1

5.4 電氣特性 Electrical characteristics

項目 Item	規格 Specification	備註 Remarks
1 額定電壓 Rated Voltage	DC 7V max.	
2 電極間電阻 Resistance	X axis : 390Ω ~ 1350Ω (Glass 側) Y axis : 100Ω ~ 800Ω (Film 側)	FPC 連接端測量 At connector
3 直線性 Linearity	±1.5%以下「最初值」 max 「initial value」 ±3.0%以下「環境及壽命試驗後」 max 「after environmental & life test」	測定條件請參照註 1 Refer Note-2 測試力量: 250gf
4 絕緣電阻 Insulation Resistance	10MΩ 以上(DC 25V) 10MΩ min(DC 25V)	

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最低入力荷重測定條件(動作保證範圍內 5mm)

Measurement condition of minimum input force

按下 film 表面，X 軸 Y 軸間的電阻值在 2kΩ 以下時所測得的最低入力荷重。

Resistance between X & Y axis must be equal or lower than 2kΩ ( $R_{on} \leq 2k\Omega$ ).

註 2: Note-2

直線性測定條件

Measurement condition of Linearity

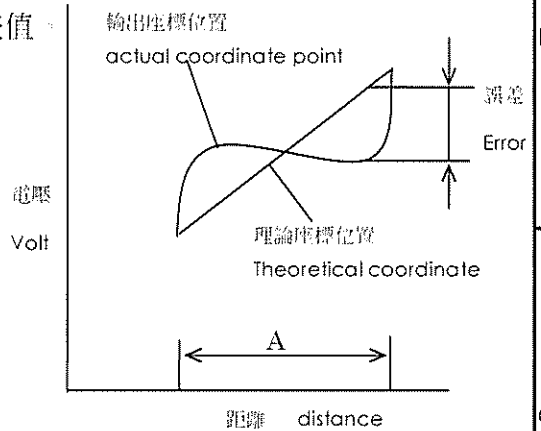
在動作保證範圍內 2mm(250g)，沿著 X、Y 各軸的直線上任意複數點

將最外端的點連結成一假想直線，相對於此線的偏差值。

直線性是基準電壓分割值得最大偏差電壓。

Difference between actual voltage & Theoretical voltage is an error at any points.

Linearity is the value max. error voltage divided by voltage difference on active area inside 2mm(250g).



A: 動作保證範圍  
Guaranteed active area

6. 耐久性 life test condition

6.1 機械特性 Mechanical characteristics

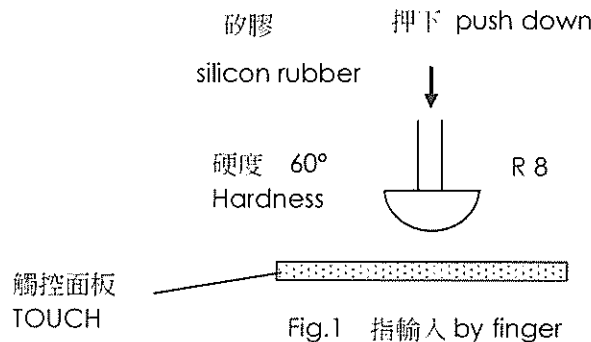
1	打點壽命 Input life	100 萬次以上 10 <sup>6</sup> times min	動作保證範圍內 5mm Within 5mm" guaranteed active area"
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※ 最低入力荷重測定條件

Measurement condition of minimum input force

按下 film 表面，X 軸 Y 軸間的電阻值在 2kΩ 以下時所測得的最低入力荷重。

Resistance between X & Y axis must be equal or lower than 2kΩ ( $R_{on} \leq 2k\Omega$ ).



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打點壽命(耐久性)試驗條件(動作保證範圍內 5mm)

Input life test condition( by finger )( active area inside 5mm)

使用矽膠在同一地方連續打點

By silicone rubber tapping at same point.

- 橡膠尖端 Sharp of rubber end : R8 硬度 Hardness 60°(Refer fig.1)
- 操作力 Load : 200g
- 操作頻率 Frequency : 5Hz

【 判定基準 Judge base 】

關於最低入力荷重、絕緣電阻、電極間電阻需滿足 5.3 , 5.4 的特性

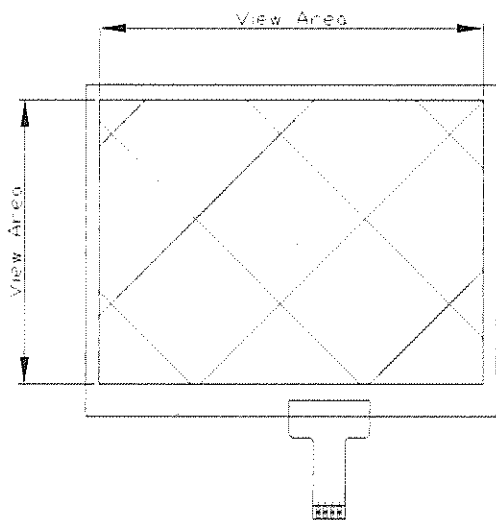
Minimum input force , Insulation resistance & Resistance stated before as 5.3,5.4 must be within spec.

6.2 環境測試條件 Environmental test condition

項目 Item	規格 Specification	備註 Remarks
1 高溫保存試驗 High temperature storage	70°C, 240 hr (After 24 hr room temp. and test)	關於最低入力荷重、絕緣電阻、電極間電阻需滿足 5.3 , 5.4 的特性 Minimum input force, Insulation resistance & Resistance stated before as 5.3, 5.4 must be within spec.
2 低溫保存試驗 Low temperature storage	-30°C, 240 hr (After 24 hr room temp. and test)	
3 高溫高濕保存試驗 High temperature high humidity storage	40°C, 90%RH, 240 hr (After 24 hr room temp. and test)	
4 溫度衝擊循環試驗 Temperature Cycling	-30°C ~ +70°C (0.5hr each), 50cycles	

7. 外觀規格 Appearance.

7.1 外觀基準適用領域(範圍) Scope of reject criteria.



領域 Area	外觀仕様 Specification
A	使用上不會有可視的缺失而影響正常操作。檢查基準依據 7-2 項。 Without any defect point to effect on normal operation.
B	不檢查 None-specify.

A : 透明區(VA area)

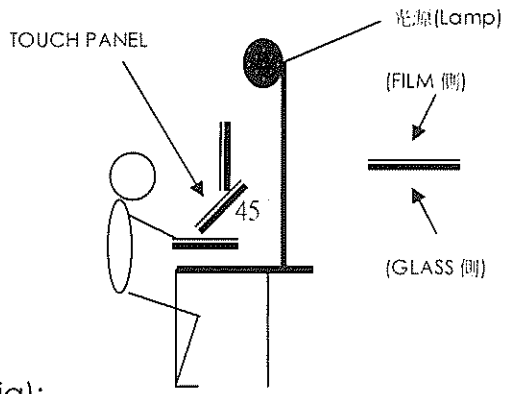
B : 不透明區(Besides VA area)

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檢查環境(Check environment):  
 檢查時間(Check time):15 秒內(In 15 Seconds)  
 b.燈光照度(Lamp illumination) :700~1000Lux  
 c.檢查距離(Check distance):眼睛距 Touch Panel 約 20~30cm(From touch panel 20~30cm)，俯視 60°，平視 180°。 <檢查位置>



7.3 檢查條件(Reject criteria):

項 目 Description	檢 查 基 準 Reject criteria
刮傷 Scratch 異物/髒污 Foreign material	Diameter 0.3mm<D : zero Diameter 0.2mm<D≤0.3mm :Max 5 points Diameter D≤0.2mm : disregard
Film / 玻璃表面線狀刮傷 Film / Glass Scratch (Line type) FILM / 玻璃間線狀異物 Foreign material between glass & film(Line type)	Width 0.1mm<W : zero Width 0.03mm<W≤0.1mm : Max 5 points Length L≤10mm Width W≤0.03mm : disregard
Film 打痕(魚眼) Film fish eye	Diameter 0.5mm≤D : zero Diameter 0.2mm≤D<0.5mm Max: 5 points Diameter D<0.2mm : disregard
牛頓環 Newton ring	在螢光燈下，目視（距 Touch Panel 20~30cm）判斷 5~10 秒無牛頓環/MORIE，但是在同一條件之下從玻璃面所見的牛頓環/MORIE 不在規範內。 Not seen from PANEL film side under fluorescent lamp, exclude from PANEL Glass side. (Distance 20~30cm from eyes to Touch Panel)

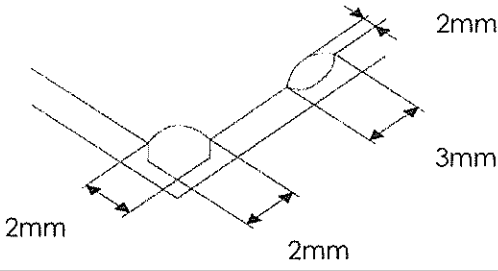
※ D : Diameter[D=(長徑+短徑)/2], W : 寬(Width), L : 長(Length)

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目 Description	檢 查 基 準 Reject criteria
玻璃瑕疵 Glass flaw	<p>不超過下述的規範值，數量不限。 厚度方向的瑕疵(缺角)最大到板厚為止。 To be no flaw which size is over the drawing Specified as blow. Number of flaw is none-specify. Traveling flaw is none. Flaw of thickness direction size is max.</p> 
Film 外形大小 Film size	<p>Film 的大小不超出玻璃外形 ( 雙面膠除外 )。 Film is in glass area (or size). (Exclude double-side adhesive tape)</p>
FPC 異物/髒污 Foreign material for FPC	<p>Cover Film 內層雜質不可跨越兩迴路。 Foreign material can not short two patterns.</p>
FPC 刮傷 FPC Scratch	<p>會造成製品電氣特性障礙的刮傷皆不可。 Any scratch effects electrical characteristics is not allowed</p>
FPC 皺折 FPC Crumple	<p>會造成製品電氣特性障礙的皺折皆不可。 Any crumple effects electrical characteristics is not allowed</p>
雙面膠大小 Adhesive Tape size	<p>雙面膠的露出不包括在尺寸規定中。 Adhesive Tape out of Panel Outline is excluded.</p>

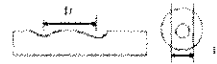
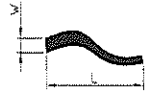
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以實際線最大寬線為 W, 最長外圍為 L

※魚眼圓點 (Fish Eye):

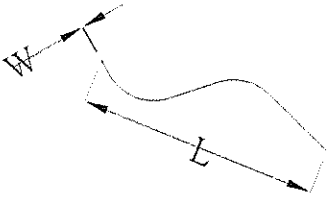


※覆判時以如下備註判定:

When a defect is difficult to judge, it will be judged as following:

(1) 缺陷型式:

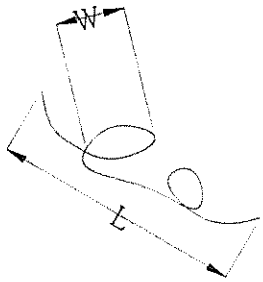
Defect type:



線狀缺陷

W: 異物本體最大寬度

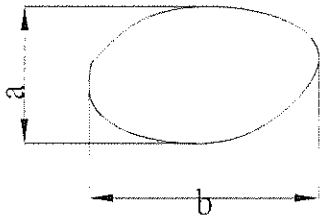
L: 頭尾直線距離



線狀缺陷

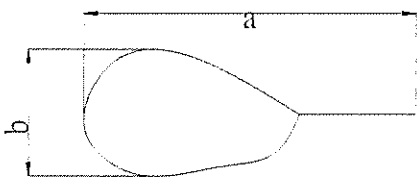
W: 最大環形直徑

L: 頭尾直線距離



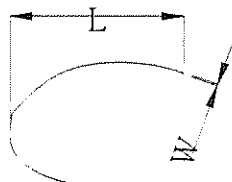
點狀缺陷

$D=(a+b)/2$



點狀缺陷

$D=(a+b)/2$



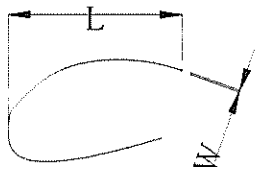
線狀缺陷(未滿半圓)

W: 缺陷本體最大寬度

L: 缺陷最長直線距離

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線狀缺陷(過半圓)  
W:缺陷本體最大寬度  
L:缺陷最長直線距離

(2) 遇密集多點缺陷時判斷準則:各點的間距 < 0.1mm, 則視為一點缺陷; 若各點間距 ≥ 0.1mm, 則視為多點缺陷

In high density defect situation, the distance between each other of the defects < 0.1mm is just as one point-defect, ≥ 0.1mm is just as many point-defects .

※ TP 表面異物、髒污可用氣槍清除者不計

Foreign objects/dirt/scratches can be cleared by air gun that is allowed.

※ 保護膜及背膠離型紙外觀不計

Protective sheet and protective sheet of rear DSA can't be checked that is allowed.

※ Panel 不做透光檢

Panel can't be checked in front of the lamp.

※ 一般外觀檢驗仍以目視檢驗為主,但當有些缺陷並不能用肉眼去辨識它的時候, 建議使用 10 倍以上放大鏡輔助確認

Any defect is always checked by naked eye. When the defect can't be judged with naked eye. Please use ocular(x10 min.) to check the defect.

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表示方法 Showing  
Touch Panel 製造型格及製造年月份表示方法。  
Showing to P/No., Production & Year/Month.

	表示 Showing	意思 Meaning	備考 Notes
製品型格 Product No.	1301-997	T010 - 1301 - T997	
製造批號 Production Lot No.	雷射打印於 Film 面 15080001	前兩碼(1, 2 碼)為年份(15: 2015 年); 年份後兩碼(3, 4 碼)為月份 (08: 8 月); 其他碼(5~8 碼)為流水號	製造批號 Production Lot No.

9. 注意事項 Attention

- (1) 本產品是使用玻璃所製，因為玻璃的邊、角是銳利的，在使用觸控面板時請多注意。  
在使用觸控面版時請戴手套作業。  
Since Touch Panel is consist of glass, please be careful your hands to be injured during handling. You must wear gloves during handling.
- (2) 本產品是使用玻璃所製，在使用觸控面板時，請注意不要施加強力衝擊。  
Do not strike touch panel.
- (3) 拿起觸控面板時請勿從 FPC 拿取。  
Do not lift touch panel by cable (FPC).
- (4) 在 FILM 面處請勿施加重力。(例: 在組裝時從 FILM 吸取移動)  
Excessive force onto the film surface is prohibited.  
(Ex. Don't transfer the panel from film surface with vacuum)
- (5) 表面清潔時，請使用「乾的柔性布」或「浸泡過中性清潔液擰乾的布」或「沾有酒精的柔性布」。請勿使用有機溶劑、酸、鹼類溶劑。  
Please use dry cloth or soft cloth with neutral detergent (after wring dry) or one with ethanol at cleaning. Do not use any organic solvent, acid or alkali solution.

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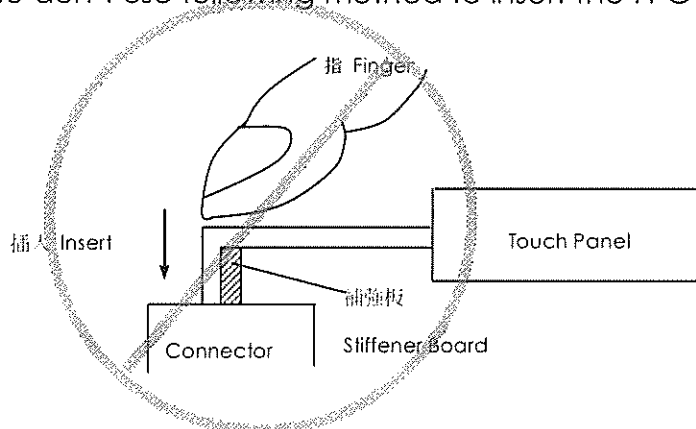
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(6) 保存時請勿重疊放置。特別是請勿用重物壓著。

Do not stack the touch panels together. Do not put heavy objects on touch panels.

(7) FPC 請勿折彎，有可能使迴路線斷裂。特別是對於連結器的插入部分，因為貼有補強板，在插入連結器時請勿施加過多的力量。請避免以下圖方式插入。

Do not bend the cable (FPC) of touch panel to prevent the circuit broken. Please don't use following method to insert the FPC tail to connector.



(8) 在實際組裝設計時，請注意以下事項。

Please pay attention for the matters stated below at mounting design of touch panel & enclosure

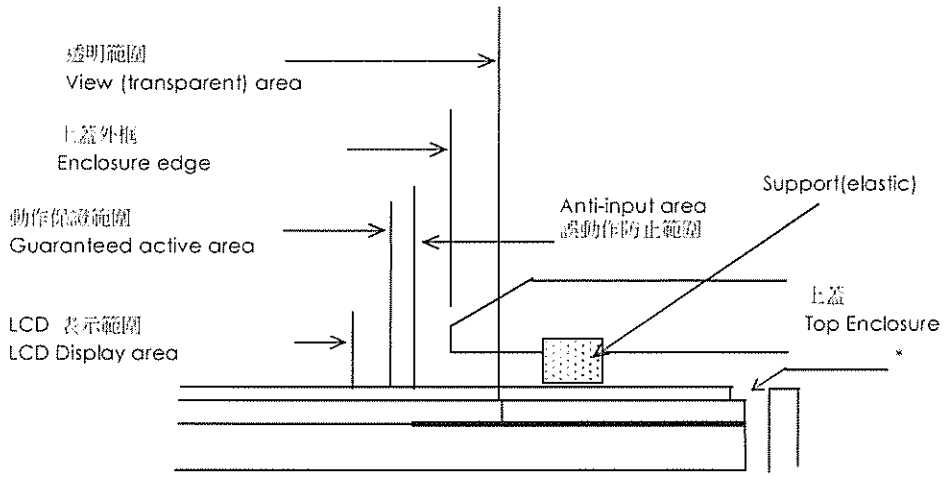
- 1. 觸控面板的上蓋支撐物請設定在透明範圍的外側。  
(上蓋請勿壓在透明範圍上，會有誤動作的情況發生)  
Enclosure support to fix touch panel must be out of view (transparent) area. (Do not design enclosure presses the view area to protect from miss input)
- 2. 上蓋的外框請設定在透明範圍的內側、動作保證範圍的外側。  
(上蓋的外框請勿接觸到透明範圍)。  
The enclosure edge must be between view area & Guaranteed active area. (Enclosure edge must not touch the view area)
- 3. 觸控面板上下部的壓合，請以橡膠等彈性材質。  
Elastic materials are recommended as a support to fix touch panel.

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- 4. 使用時，觸控面板的上面(FILM)請勿與上蓋黏著固定。  
Do not use an adhesive tape to bond the top surface (film side) of touch panel with enclosure.
- 5. 觸控面板上部的邊角，因為玻璃導電層有傳導性，在組裝設計時請注意不要與金屬材質接觸。  
The corners and edges of touch panel (fig.\*) may be conductive. Do not touch it with metallic components after mounting.
- 6. 有防水需求時，請考慮用橡膠等材質對迴路週邊做防水。  
Special design is required for water resistance.
- 7. 當使用 Air gun 向觸控面板吹氣時，建議 Air 壓力調整為 2kg/cm<sup>2</sup> 以下，並且勿從玻璃側朝 FPC 直接吹氣，以免 FPC 在強烈 Air 壓力下，造成脫落。  
Cleaning touch panel by Air gun, pressure below 2kg/cm<sup>2</sup> is suggested. To prevent FPC to be peeled off, air blowing to the FPC is avoided from glass side.

【實裝構造例 Mounting condition example 1】



日付 原圖管理元

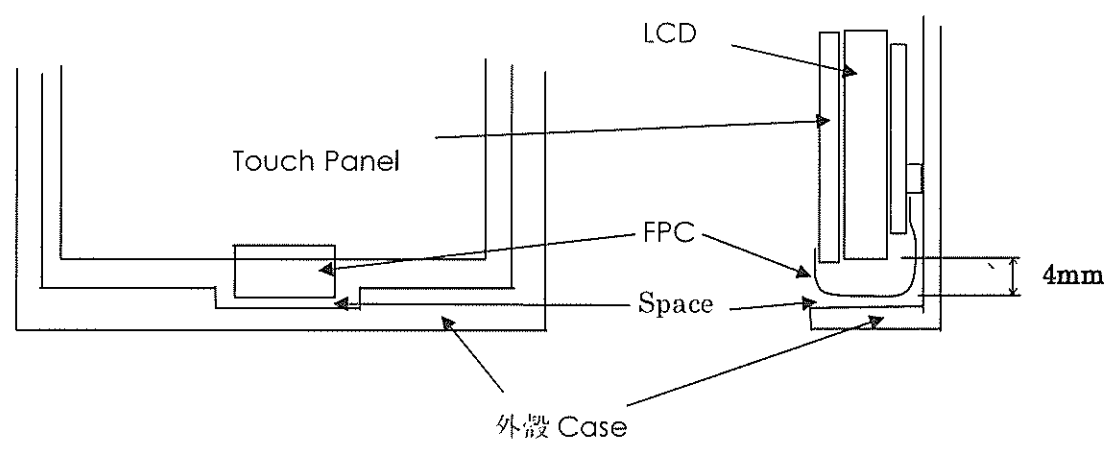
						Title: Touch Panel Spec.	
						Draw No.	Cust
ED	Date	Design	Check	Description		SHEET	14/17
Des	20150803	Johnny	Chk	App.			

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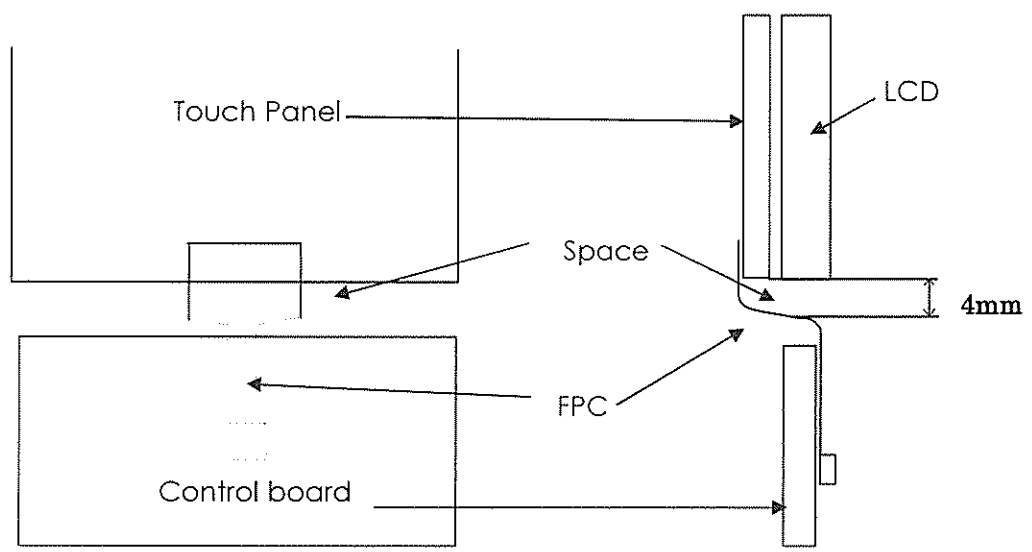
-8. 必須在靠近 FPC 位置處預留 FPC 線路空間, 絕對避免外殼或其他零件碰觸或擠壓 FPC, 造成 FPC 脫落.

The mounting structure must has a reserved space for the FPC tail and never touch or squeeze the FPC by case or another components preventing FPC to peel off.

【實裝構造例 Mounting condition example 2】



【實裝構造例 Mounting condition example 3】

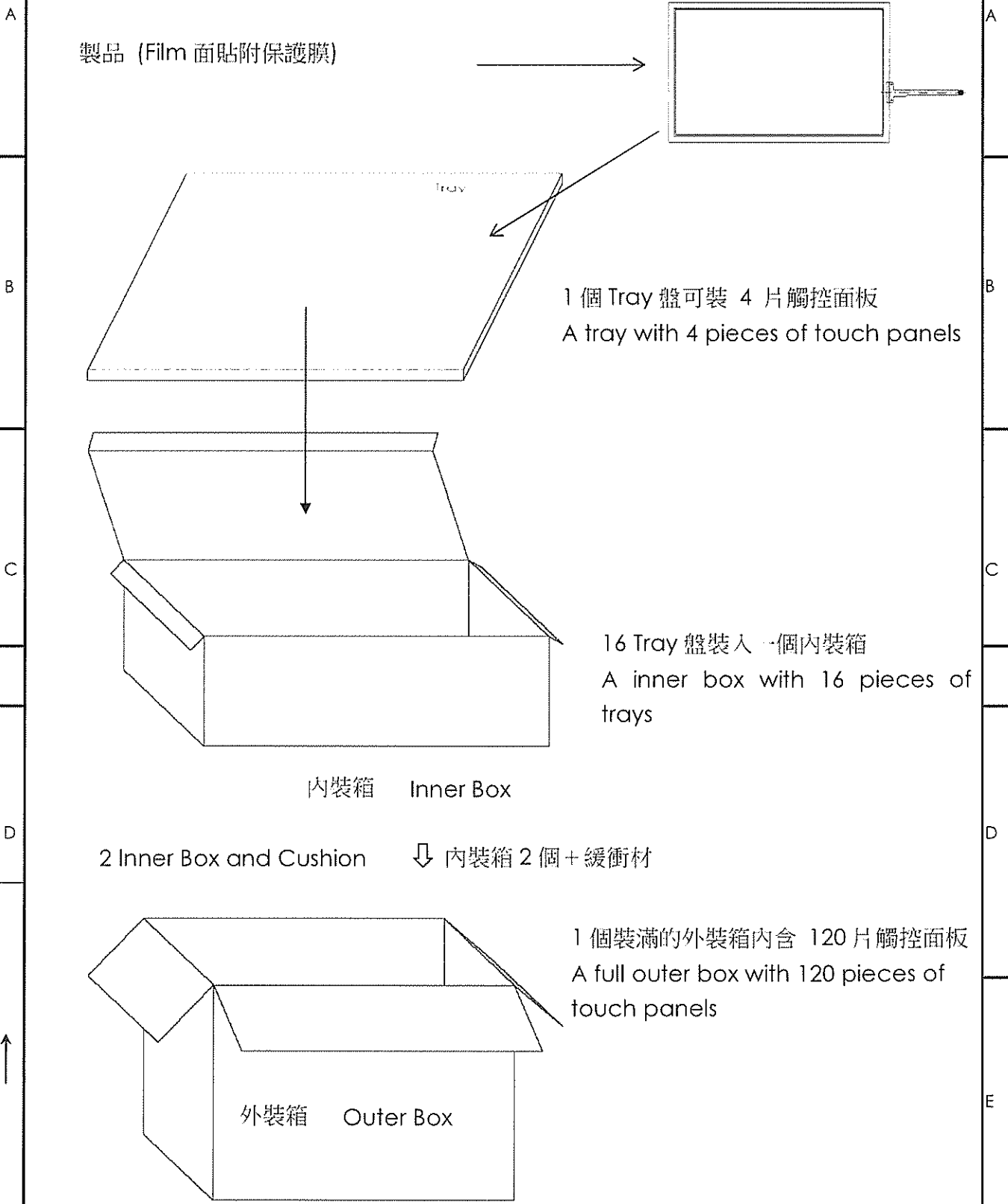


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包裝型式 Packing Method :  
如圖 as drawing



原圖管理元  
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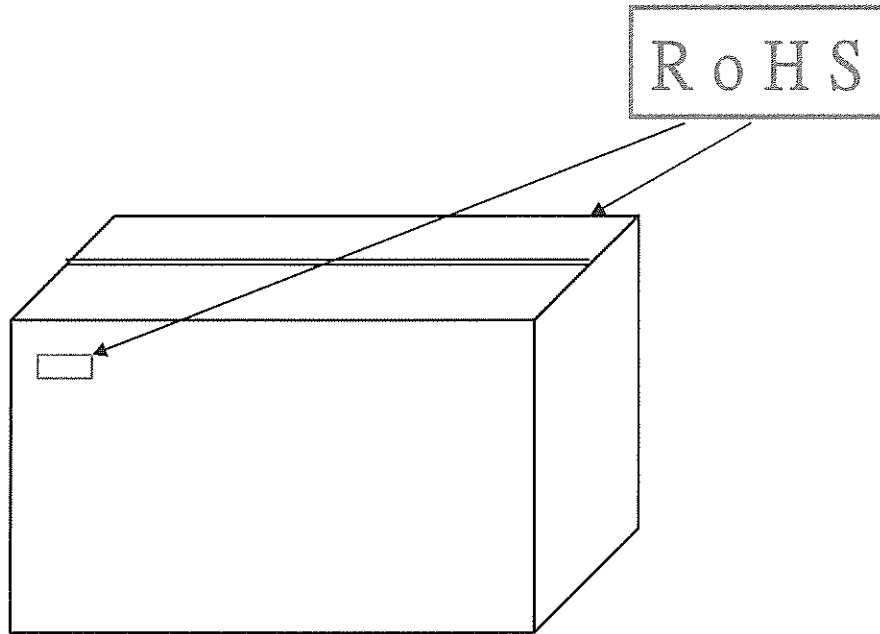
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Des	20150803	Johnny	Chk	App.			



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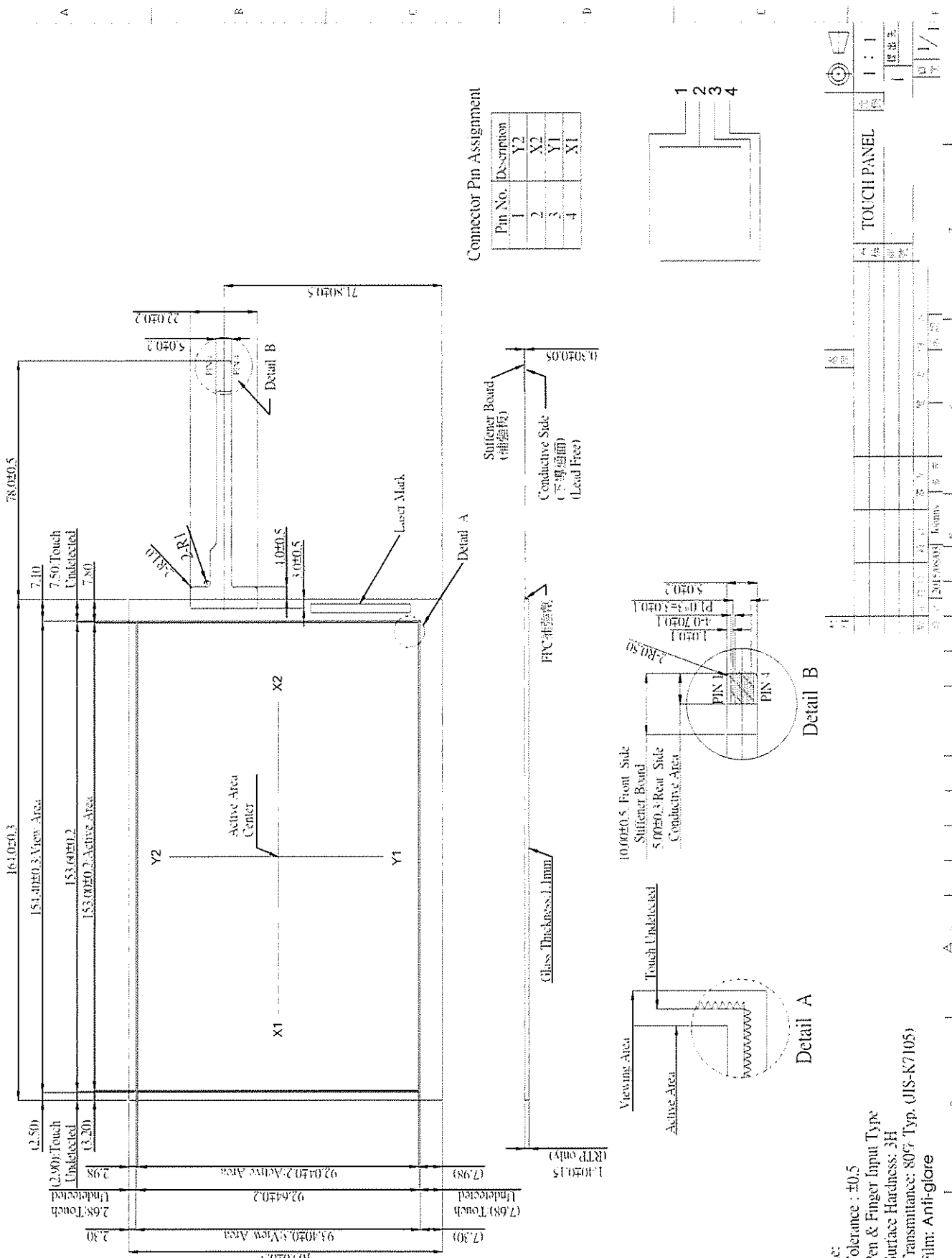
包裝箱外側兩邊以圖章打印綠色『RoHS』字樣

Two green RoHS marks stamped on both side of one full carton



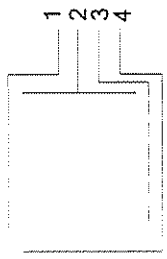
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						Title: Touch Panel Spec.	
						Draw No.	Cust
ED	Date	Design	Check	Description		SHEET	17/17
Des	20150803	Johnny	Chk		App.		



Connector Pin Assignment

Pin No.	Description
1	Y2
2	X2
3	Y1
4	X1



TOUCH PANEL

品名	規格	数量	單位	備註
TOUCH PANEL	1:1			

- Note:
1. Tolerance : ±0.5
  2. Pen & Finger Input Type
  3. Surface Hardness: 3H
  4. Transmittance: 80% Typ. (JIS-K7105)
  5. Film: Anti-glare