

NP INDUSTRIAL SUPPLY CO.,LTD.

Out-going Inspection Data

Date : 2/8/2019	Customer name : NPT
Invoice no. :	Total Q'ty : Pcs.
P/O no. :	Sampling Q'ty : Pcs.
Part no. : SINK -008B-35mm	Color : MF
Lot No. : LT1907-0432	Material :

Dimension Check Finished Good

Drawing No. :

Item	Point Check	Dimension	Tolerance		Dimension		Measurement	Actual Check					Decision
			(+)	(-)	Max	Min		1	2	3	4	5	
1		35.00	0.20	0.20	35.20	34.80	Vernier Caliper	35.09	35.10	35.07	35.09	35.08	OK
2		24.20	0.30	0.30	24.50	23.90	Vernier Caliper	24.16	24.19	24.18	24.16	24.17	OK
3		17.50	0.20	0.20	17.70	17.30	Vernier Caliper	17.41	17.43	17.45	17.42	17.44	OK
4		17.25	0.30	0.30	17.55	16.95	Vernier Caliper	17.23	17.21	17.24	17.26	17.22	OK
5		M3x0.5	-	-	-	-	Plug gauge	OK	OK	OK	OK	OK	OK

No.	Point Check	Decision	No.	Point Check	Decision
1	Scratch	OK	6	Crack	OK
2	Mix/Wrong	OK	7	Dirty	OK
3	Bari ≤ 0.1 mm.	OK	8	Chamfer	OK
4	Stripped screw	OK	9	Dent mark	OK
5	Fin Bending	OK			

Decision Result ☒ Acceptance ☐ Rejected

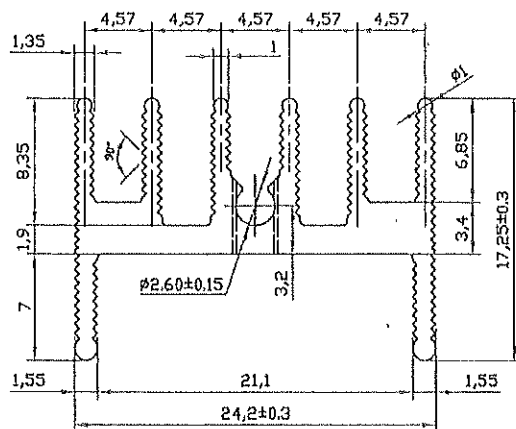
The cause not accept give to management :

JIRANAN

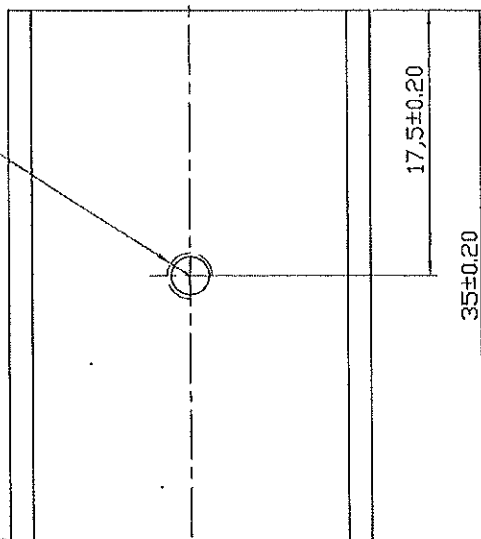
Inspector by

QA Approved

CONVENTIONAL TOLERANCE MACHINING PROCESS	
DIVISION OF DIMENSION	MEDIAN GRADE
0.5 to 3 mm.	± 0.1
over 3 to 6 mm.	± 0.2
over 6 to 30 mm.	± 0.3
over 30 to 120 mm.	± 0.5
over 120 to 315 mm.	± 0.8
over 315 to 1000 mm.	± 1.2
over 1000 to 2500 mm.	± 1.5



M3x0.5
TAPPING



Dec. 199/19, Per. 00



07 JUN 2019

NP Industrial	
Checked by หจจ/อ	Approved by
Date: 7/6/19	Date: 7/6/19
Supply Co., Ltd.	

Customer Approved DWG.
05.06.2019



CUSTOMER

เอ็นพีเทคโนโลยี

Size: W24.2xL35xH17.25
AREA: 130.453 MM.²
WT/M: 0.353 KG.
WT/PC: 0.014 KG.

RoHS
Compliant

UNIT
mm.

PREPARED
Jansuda_P

ENGINEER

MARKETING

QUALITY
ASSURANCE

PRODUCTION

DESCRIPTION

HEAT SINK

PART CODE

SINK=008B-35MM-NP

PRODUCTION CODE

46190-010-MF-0062507

FLATNESS

KLx0.3/300

DATE

REVISION

00

DATE

04/06/2019