



Features

- AEC-Q200 compliant
- ESD protection to IEC 61000-4-2 Level 4
- <1 ns response time to ESD strike
- Low leakage current
- Extremely low capacitance (0.2 pF typ.)
- Bidirectional device
- Multi-strike capability

Applications

- Camera links
- Sensors
- Touchscreen interfaces
- GPS
- Antennas
- USB 3.0
- High-speed communications buses

ChipGuard® MLC Series - ESD Protectors

General Information

Bourns® ChipGuard® Automotive MLC Series is a sub-1 pF protector designed specifically for use in circuits requiring ESD protection. The CGA-MLC series is available in industry standard 0402 and 0603 packages. In addition to its very low capacitance, these protectors exhibit extremely fast response times to ESD events making them ideal for protecting a wide array of high speed digital electronic applications.



The ChipGuard® MLC Series is fully AEC-Q200 compliant and supported.

Electrical Characteristics @ 25 °C (unless otherwise noted)

Parameter	Symbol	CGA0402MLC-			CGA0603MLC-			Unit
		05G	12G	24G	05E	12E	24E	
DC Working Voltage	$V_W(DC)$	≤ 5	≤ 12	≤ 24	≤ 5	≤ 12	≤ 24	V
Maximum Leakage Current @ Max. $V_W(DC)$	I_L	< 0.01						μA
Typical Clamping Voltage (Note 1)	V_C	30						V
Typical Trigger Voltage (Note 1)	V_T	300						V
Typical Peak Voltage (Note 2)	V_P	300						V
Typical Capacitance @ 1 MHz, 1 Vrms	C_O	0.2						pF
Response Time	R_T	< 1						ns
ESD Protection: Per IEC 61000-4-2 Level 4 Min. Contact Discharge Min. Air Discharge Typical ESD Withstand		± 8 ± 15 (Note 3) 1000						kV kV Pulses
Operating Temperature	T_{OPR}	-55 to $+125$						$^{\circ}C$
Storage Temperature	T_{STG}	-55 to $+125$						$^{\circ}C$

Notes: 1. V_T and V_C measured using TLP (Transmission Line Pulse) method.
 2. Peak voltage measured under ESD Test Conditions: IEC61000-4-2, 8 kV contact discharge.
 3. IEC 61000-4-2 ESD Performance for CGA0603MLC-05E and CGA0603MLC-12E devices will meet minimum 100 reps. Some shifting in characteristics may occur when tested over several hundred ESD pulses. All other part numbers listed will meet IEC 61000-4-2 ESD Performance with minimum 1000 reps without degradation in performance.

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WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

Specifications are subject to change without notice.

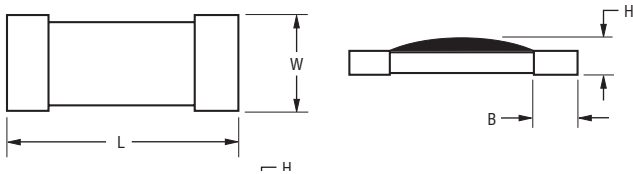
Users should verify actual device performance in their specific applications.

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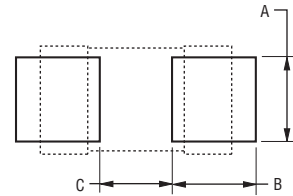
BOURNS®

Product Dimensions



Dim.	CGA0402MLC Series	CGA0603MLC Series
L	1.00 ± 0.10 (0.04 ± 0.004)	1.60 ± 0.10 (0.064 ± 0.004)
W	0.50 ± 0.10 (0.02 ± 0.004)	0.85 ± 0.15 (0.033 ± 0.006)
H	0.34 ± 0.10 (0.014 ± 0.004)	0.51 ± 0.05 (0.020 ± 0.002)
B	0.20 ± 0.15 (0.008 ± 0.006)	0.30 ± 0.20 (0.012 ± 0.008)

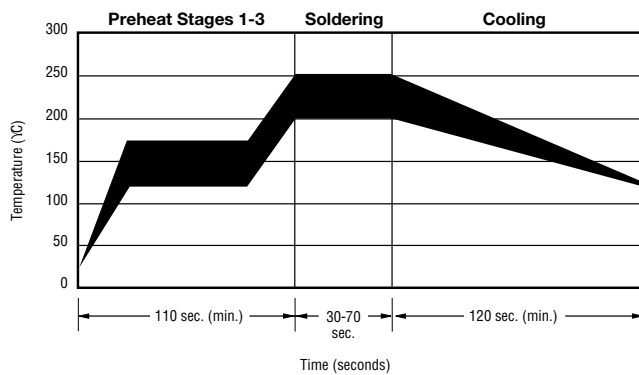
Recommended Pad Layout



Dim.	CGA0402MLC Series	CGA0603MLC Series
A	0.50 ± 0.1 (0.02 ± 0.004)	0.75 ± 0.1 (0.03 ± 0.004)
B	0.50 ± 0.1 (0.02 ± 0.004)	0.75 ± 0.1 (0.03 ± 0.004)
C	0.50 ± 0.1 (0.02 ± 0.004)	0.75 ± 0.1 (0.03 ± 0.004)

DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

Solder Reflow Recommendations



A	Stage 1 Preheat	Ambient to Preheating Temperature	30 s to 60 s
B	Stage 2 Preheat	140 °C to 160 °C	60 s to 120 s
C	Stage 3 Preheat	Preheat to 200 °C	20 s to 40 s
D	Main Heating	200 °C 210 °C 220 °C 230 °C 240 °C 250 °C to 255 °C	60 s to 70 s 55 s to 65 s 50 s to 60 s 40 s to 50 s 30 s to 40 s 5 s
E	Cooling	200 °C to 100 °C	1 °C/s to 4 °C/s

- This product can be damaged by rapid heating, cooling or localized heating.
- Heat shocks should be avoided. Preheating and gradual cooling recommended.
- Excessive solder can damage the device. Print solder thickness of 150 to 200 um recommended.
- Solder gun tip temperature should be kept below 280 °C and should not touch the device directly. Contact should be less than 3 seconds. A solder gun under 30 watts is recommended.

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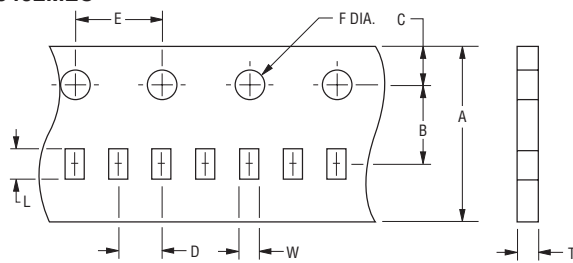
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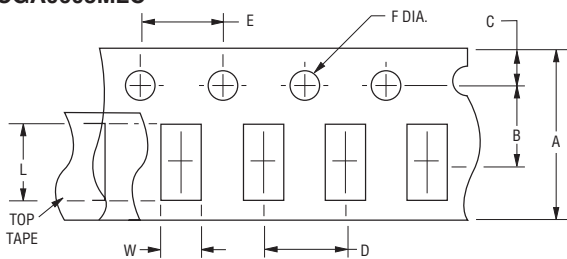
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Packaging Dimensions

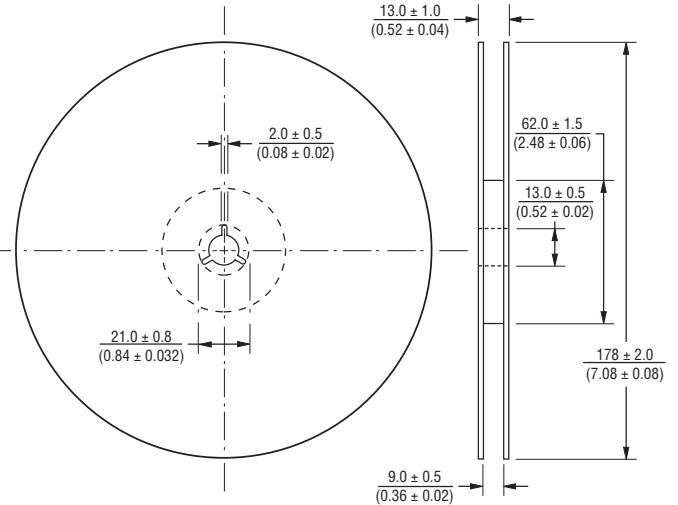
CGA0402MLC



CGA0603MLC



DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$



Dimension	CGA0402MLC Series	CGA0603MLC Series
A	$\frac{8.00 \pm 0.30}{(0.315 \pm 0.012)}$	$\frac{8.00 \pm 0.30}{(0.315 \pm 0.012)}$
B	$\frac{3.50 \pm 0.05}{(0.138 \pm 0.002)}$	$\frac{3.50 \pm 0.05}{(0.138 \pm 0.002)}$
C	$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$	$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$
D	$\frac{2.00 \pm 0.05}{(0.079 \pm 0.002)}$	$\frac{4.00 \pm 0.05}{(0.157 \pm 0.002)}$
E	$\frac{4.00 \pm 0.10}{(0.157 \pm 0.004)}$	$\frac{4.00 \pm 0.10}{(0.157 \pm 0.004)}$
F	$\frac{1.50 \pm 0.10}{(0.059 \pm 0.004)}$	$\frac{1.50 \pm 0.10}{(0.059 \pm 0.004)}$
L	$\frac{1.13 \pm 0.03}{(0.044 \pm 0.001)}$	$\frac{1.90 \pm 0.20}{(0.075 \pm 0.008)}$
W	$\frac{0.63 \pm 0.03}{(0.025 \pm 0.001)}$	$\frac{1.05 \pm 0.20}{(0.041 \pm 0.008)}$
T	$\frac{0.43 \pm 0.03}{(0.017 \pm 0.001)}$	$\frac{0.60 \pm 0.03}{(0.024 \pm 0.0012)}$

NOTES: TAPE MATERIAL IS PAPER.

TAPE THICKNESS IS: CGA0402MLC $\frac{0.48 \pm 0.03}{(0.019 \pm 0.0012)}$ CGA0603MLC $\frac{0.6 \pm 0.03}{(0.024 \pm 0.0012)}$
COVER TAPE ADHESION IS 35 ± 25 GRAMS.

How to Order

CG A 0n0n MLC - nn x

ChipGuard®
Product Designator
Automotive Series
Package Option
0402 = 0402 Package
0603 = 0603 Package
Multilayer Series Designator
Maximum DC Working Voltage
05 = 5 V
12 = 12 V
24 = 24 V
Tape & Reel Packaging
E = 5,000 pcs. per reel (0603 Package)
G = 10,000 pcs. per reel (0402 Package)

REV. E 07/20

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









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ChipGuard® ESD Suppressors - AEC-Q200 Compliant



Bourns is pleased to announce a new MLV (Multilayer Varistor) family of ESD (Electrostatic Sensitive Device) protection products to its circuit protection portfolio. The metal oxide technology of ChipGuard® ESD Suppressors provides high impulse current capability of 20 A at 8/20 μ s in the ultra-small 0402 type package, for example. Learn more with our [Bourns Online Product Training Module](#)

Conflict Mineral Source Reporting for ChipGuard® devices: [CMRT](#)

Series	Data Sheet	Photo	Technology	Working Voltage	Device Symbol	Applications	Standards	MDS	Design Files	Engineering	Buy Now
CG0603MLC-05E/CG0603MLC-12E Automotive			Thin Film Polymer	5V, 12V		AUTOMOTIVE: Camera Links, Sensors, Touchscreen Interfaces, GPS, Antennas, USB 3.0, High-Speed Communications Buses	IEC 61000-4-3, AEC-Q200	CG0603MLC-xxE	Downloads	 Build or Request PCB Footprint or Symbol	Buy (CG0603MLC-05E) Buy (CG0603MLC-12E)
CGA0402MLC/CGA0603MLC Automotive			Thin Film Polymer	5V, 12V, 24V		AUTOMOTIVE: Camera Links, Sensors, Touchscreen Interfaces, GPS, Antennas, USB 3.0, High-Speed Communications Buses	IEC 61000-4-3, AEC-Q200	CGA0402MLC CGA0603MLC	Downloads	 Build or Request PCB Footprint or Symbol	Buy (CGA0402MLC) Buy (CGA0603MLC)
CGA0603MLA/CGA0805MLA/CGA1206MLA Automotive			Multilayered Varistor	16V - 56V		AUTOMOTIVE: Camera Links, Sensors, Touchscreen Interfaces, GPS, Antennas, USB 3.0, High-Speed Communications Buses	IEC 61000-4-3, AEC-Q200	CGA0603MLA CGA0805MLA CGA1206MLA	Downloads	 Build or Request PCB Footprint or Symbol	Buy (CGA0603MLA) Buy (CGA0805MLA) Buy (CGA1206MLA)